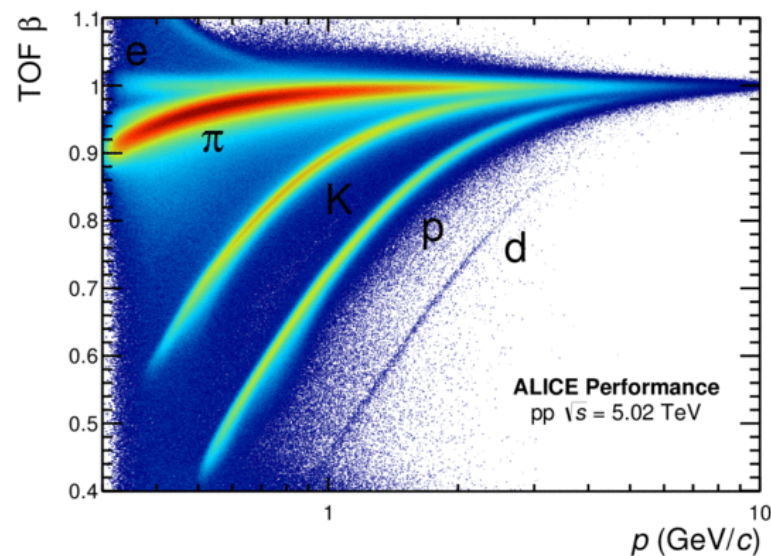
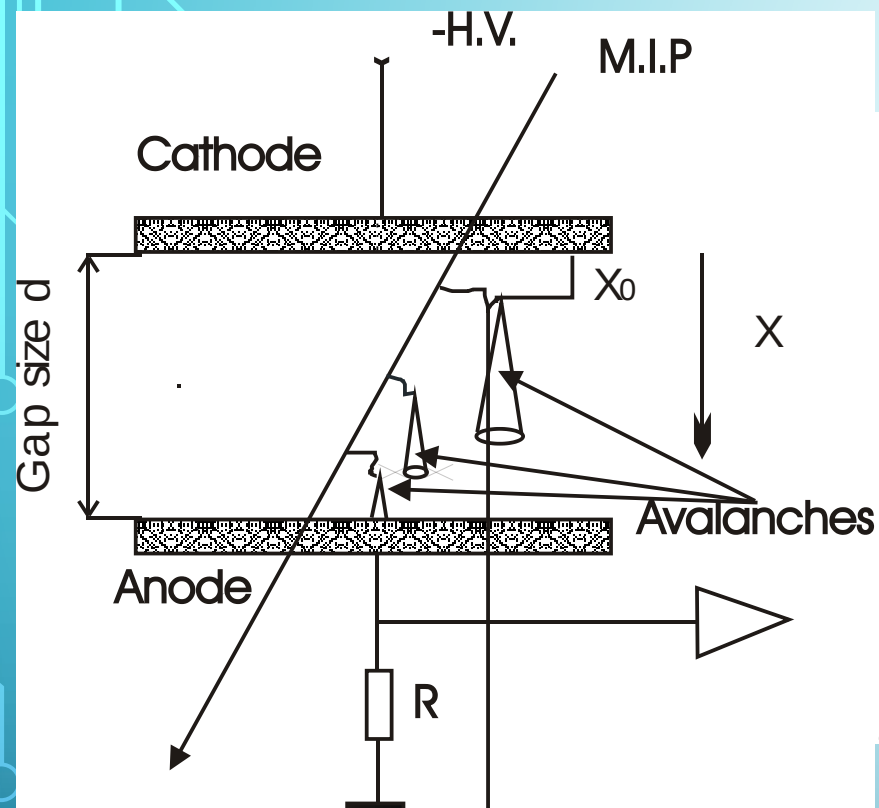
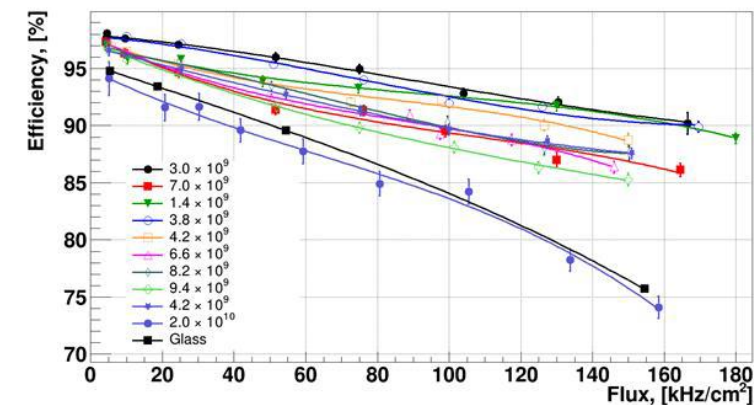




ALI-PERF-135505



Progress in the development of high-rate and radiation hard RPC for Time-of-Flight systems

Alexander Akindinov, NRC «Kurchatov Institute» - ITEP

SPD meeting, 05 March, 2018



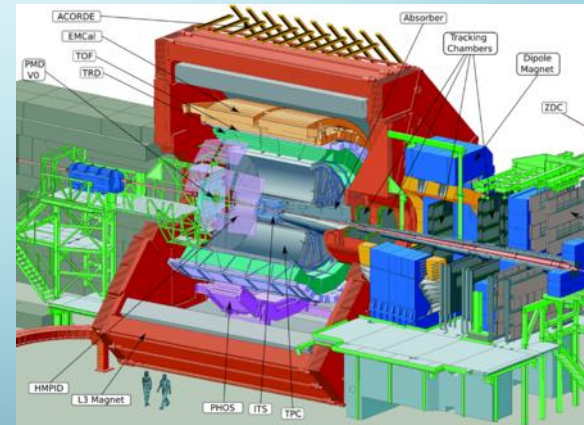
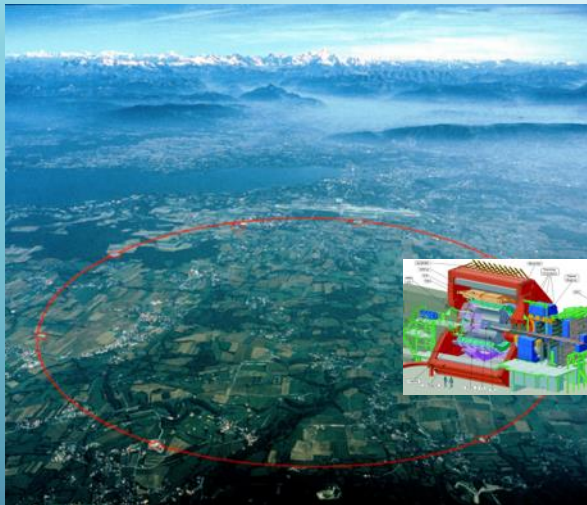
Outlook

- Brief results of ALICE TOR R&D
- Some remarks about detector design and output charge.
- Key point for high-rate RPC – new low resistive material with high surface quality
- CMB R&D results for semiconductive ceramics and low resistive glass
- Search for optimal resistance using ceramic electrodes.
- Data with low resistive glass
- Conclusion

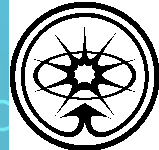


ITEP

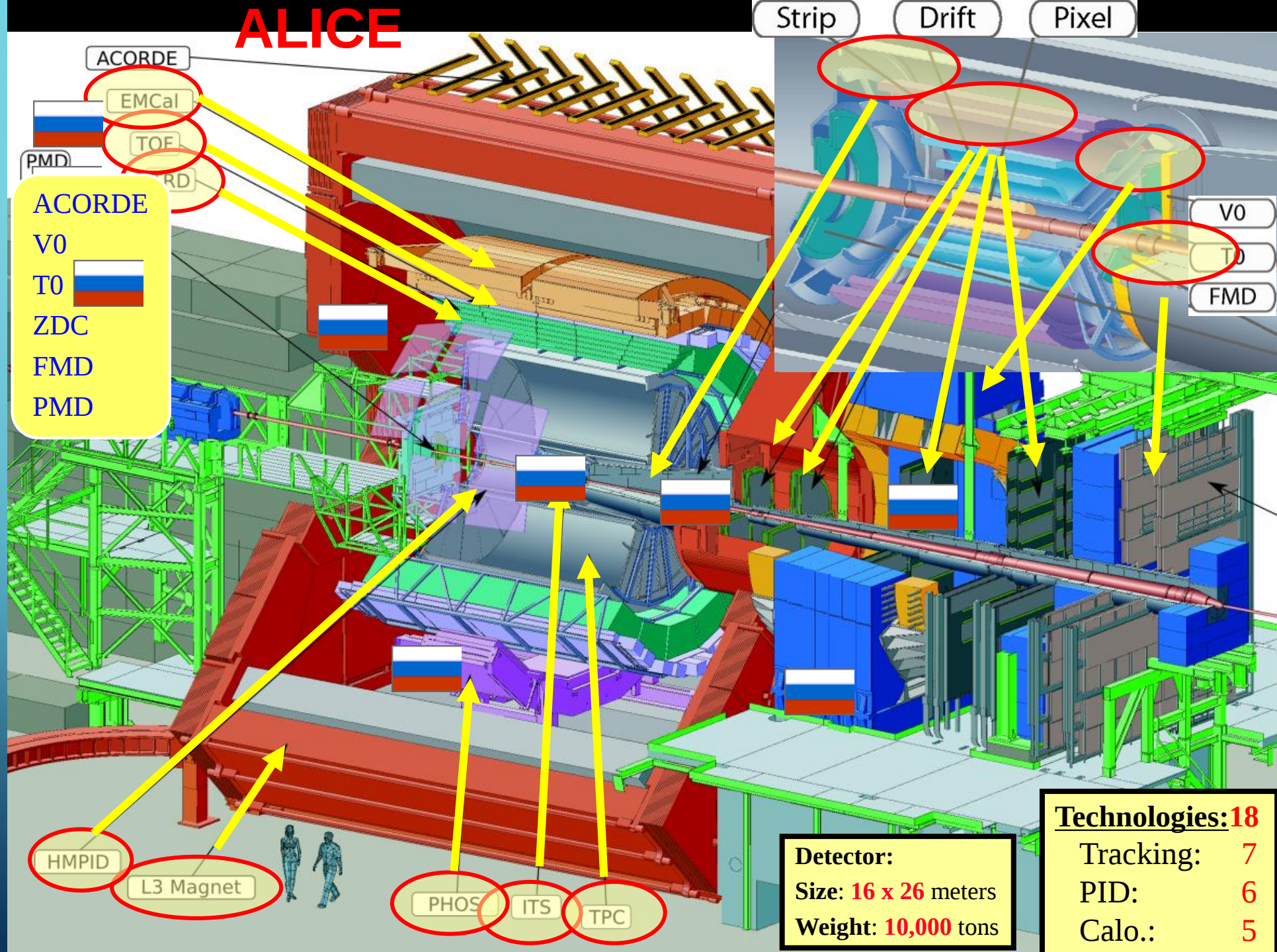
Brief results of ALICE TOF R&D



ALICE



ITEP



Technologies: 18

Detector:
Size: 16 x 26 meters
Weight: 10,000 tons

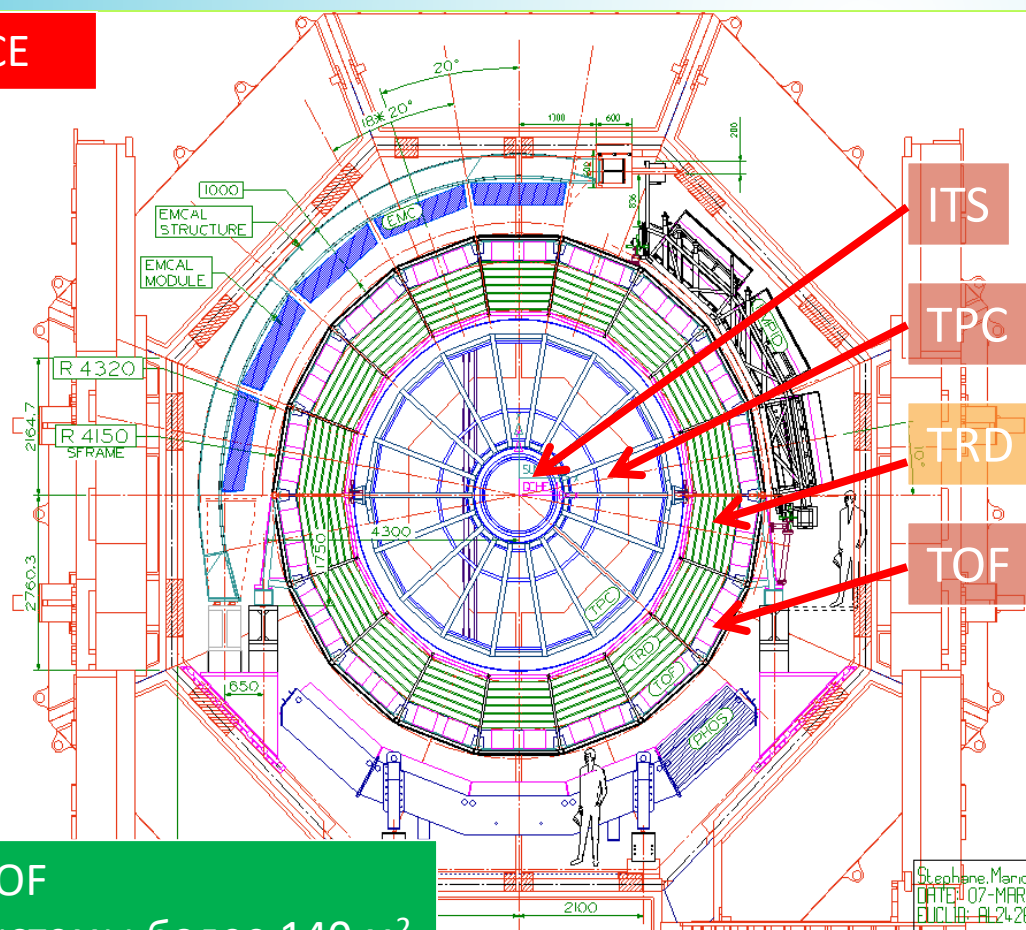
Tracking: 7
PID: 6
Calo.: 5

TOF ALICE – наиболее масштабная времяпролетная система

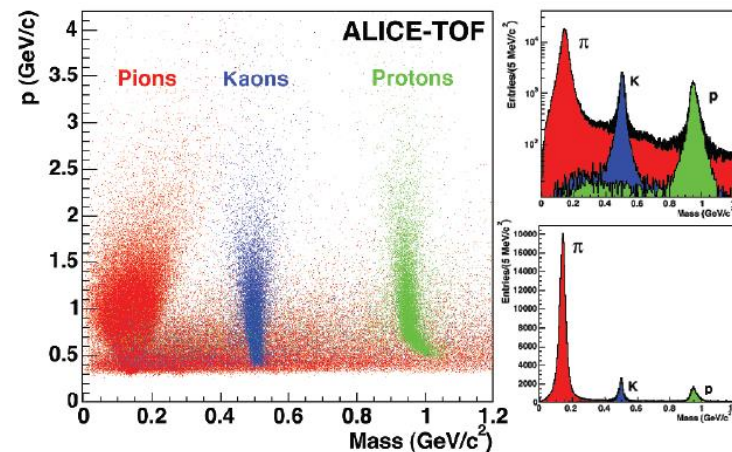


ITEP

ALICE



Моделирование
идентификации частиц
при временном
разрешении 100 псек.

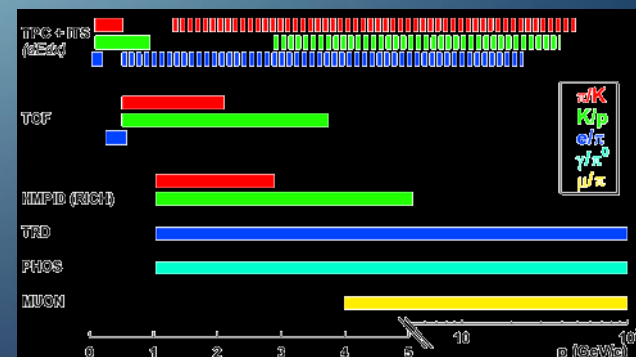


TOF

- Общая площадь системы более 140 м²
- общее число каналов 150 000 (гранулярность ≈ 4x4 см)
- от 0.5 до 2.5 ГэВ/с на базе в 3.8 метра
- σ ~ 100 псек.

$$m = \frac{p}{c} \sqrt{\frac{c^2 t^2}{L^2} - 1}$$

$$\left(\frac{\delta m}{m}\right)^2 = \left(\frac{\delta p}{p}\right)^2 + \left(\gamma^2 \frac{\delta L}{L}\right)^2 + \left(\gamma^2 \frac{\delta t}{t}\right)^2$$

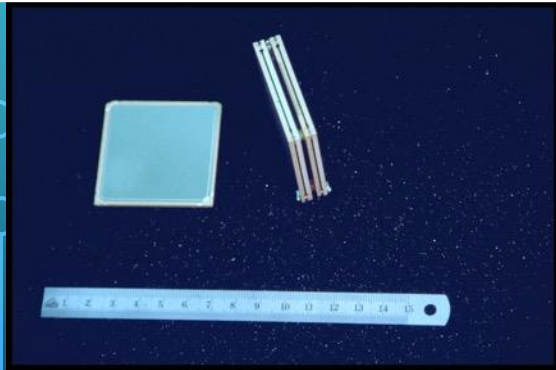
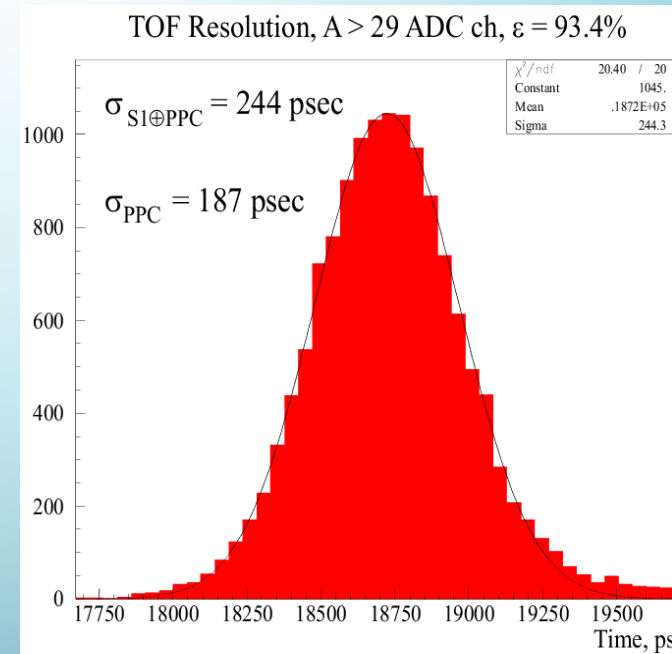
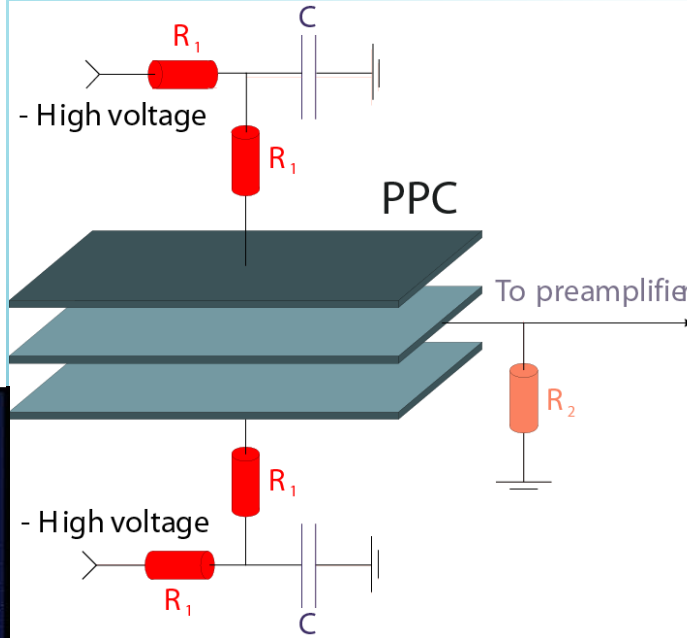
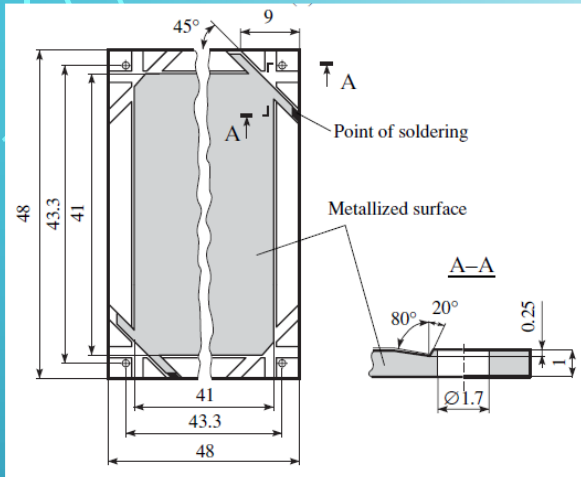


DOUBLE GAP PPC WITH 0.63 MM GAP SIZE



ITEP

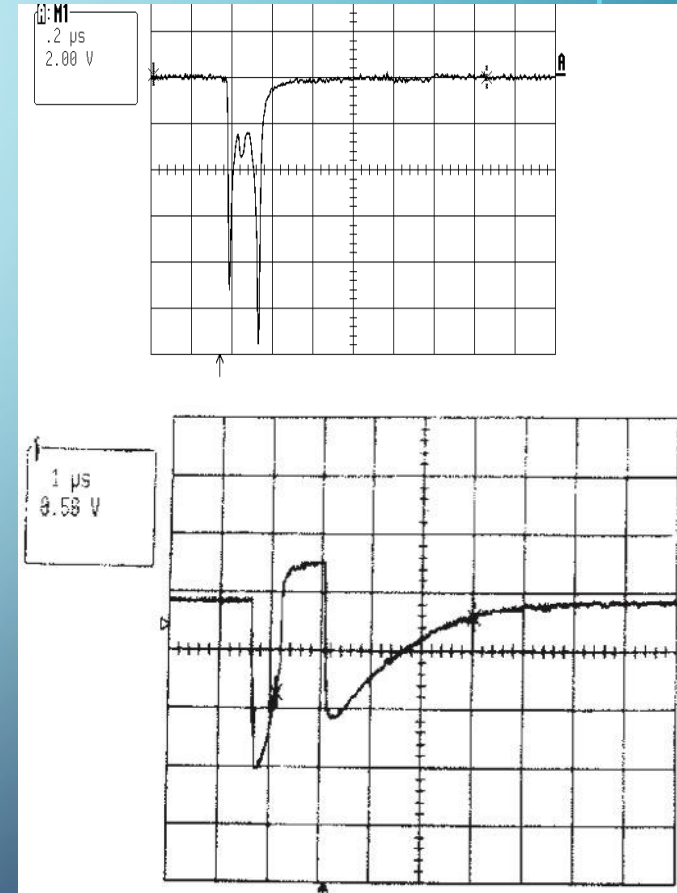
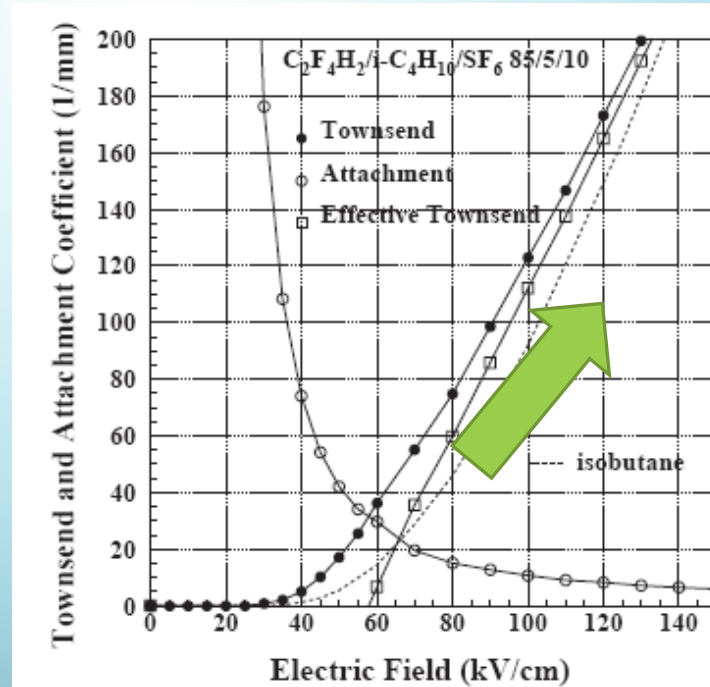
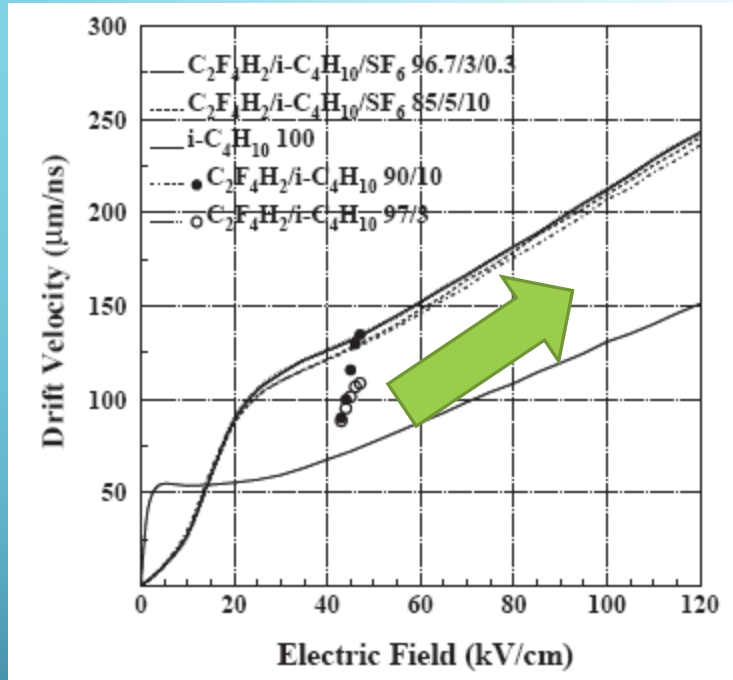
95% DME + 5% CF₄Br



!!!First demonstration of new technology!!!!



WHAT WE HAVE TO DO TO IMPROVE TIME RESOLUTION?



$E \uparrow$

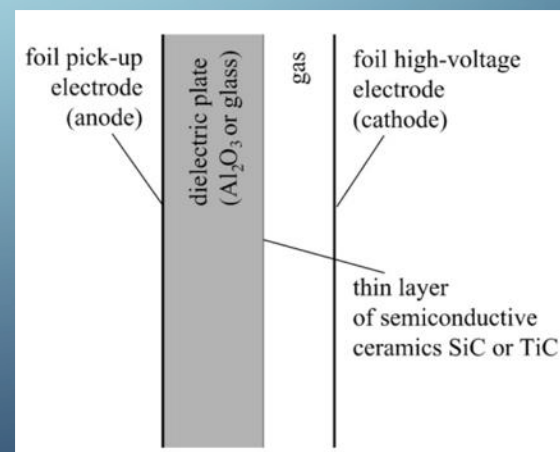
$$1/(\alpha - \eta) * v_{dr}$$

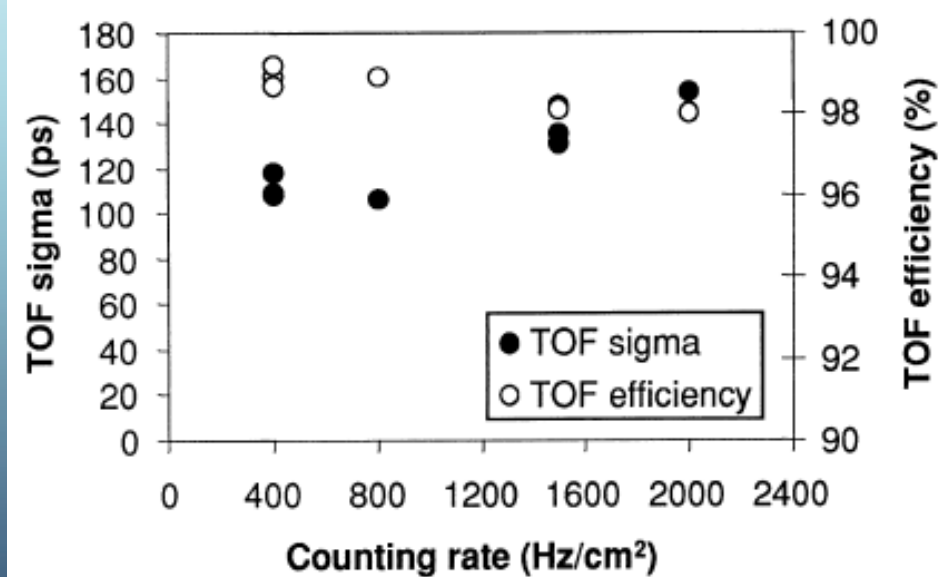
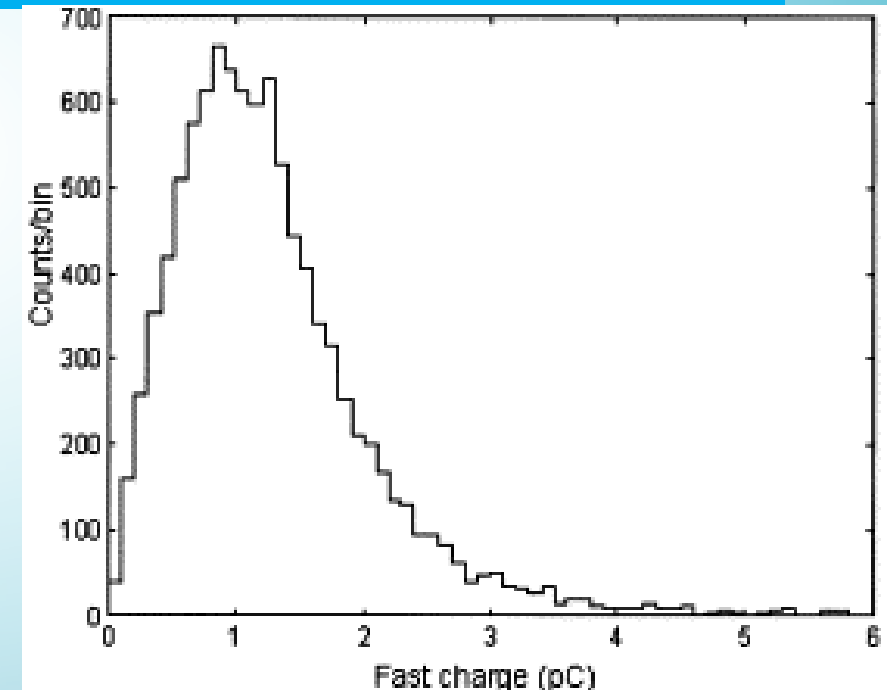
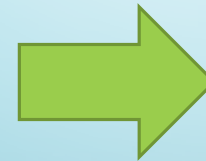
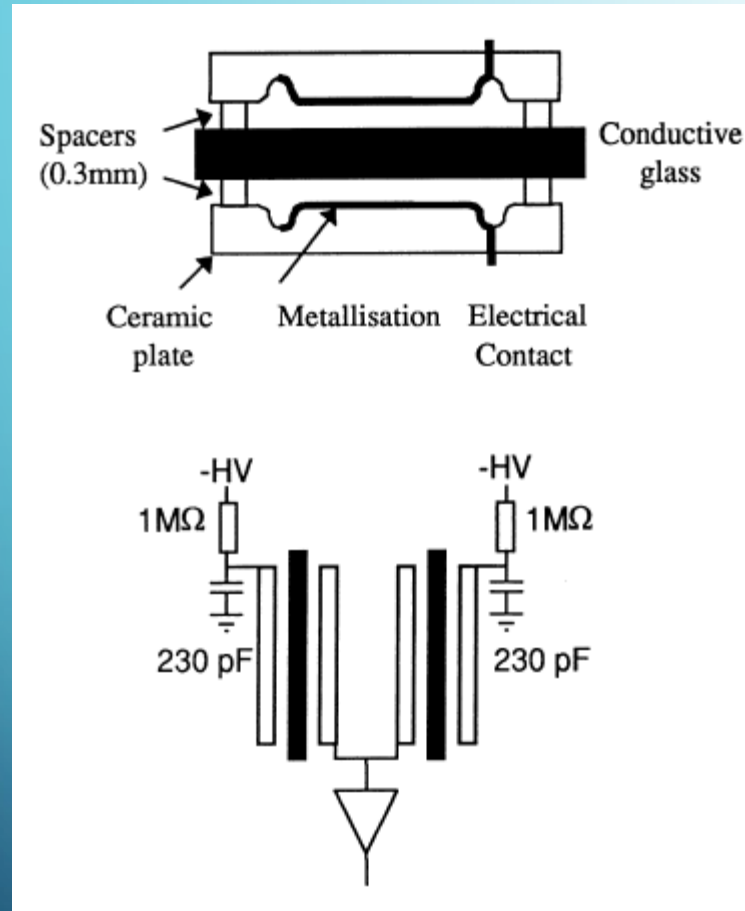
$$\sigma(t) \sim \frac{k}{(\alpha - \eta)v}$$

$\downarrow$

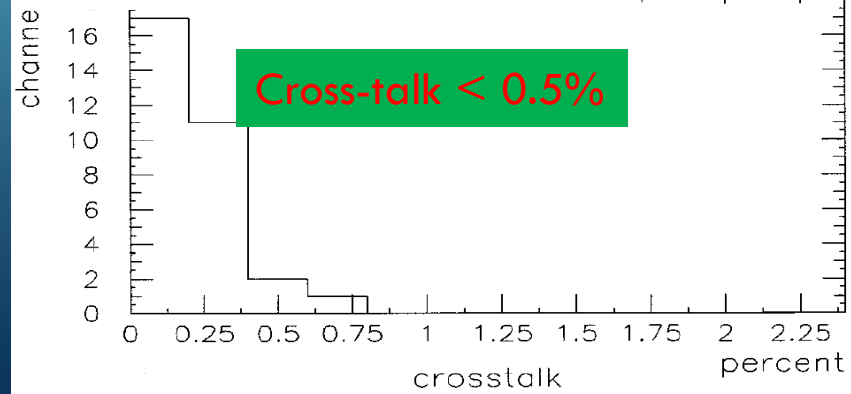
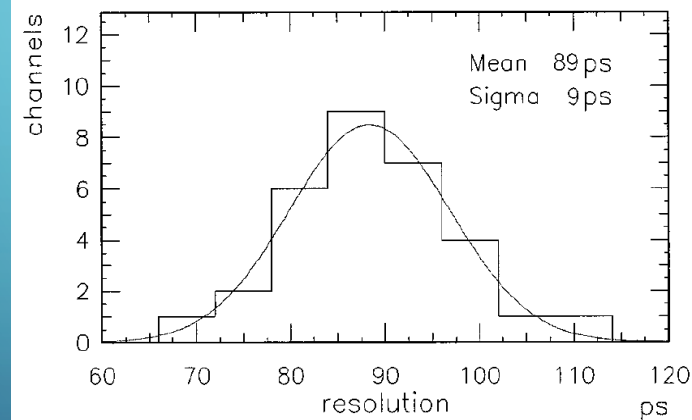
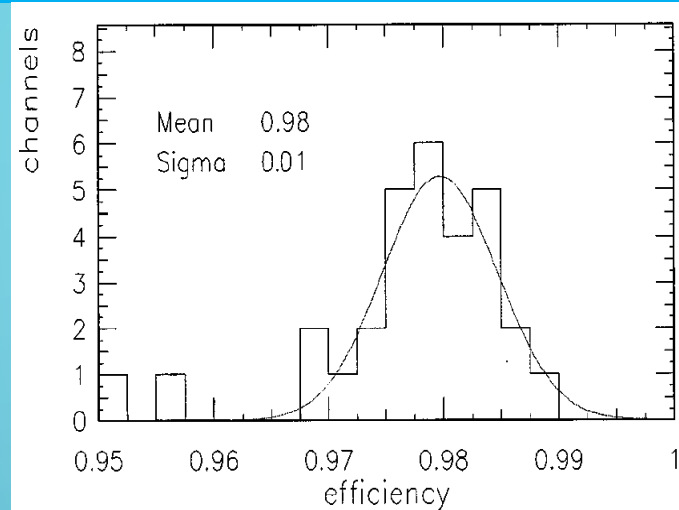
$(\alpha - \eta) * d \approx 20$
Spark discharge

DRPC

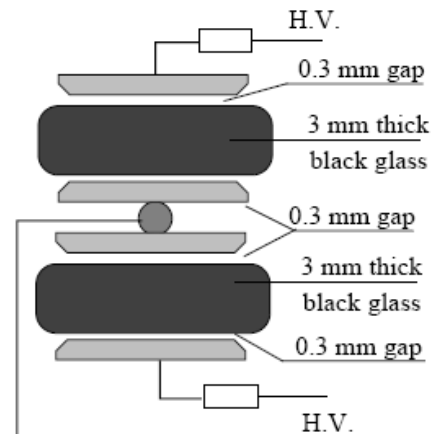

$$E = (U - \langle I \rangle R) / d$$



SINGLE CELL MODULE WITH DOUBLE GAP RPC (ITEP + COIMBRA + CERN)

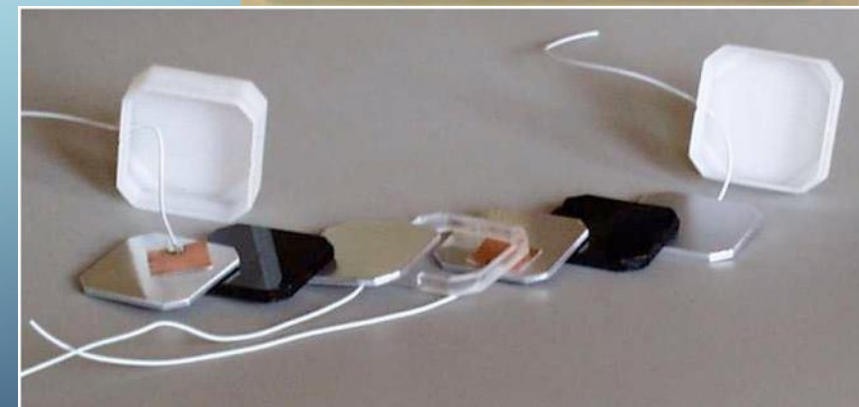


double 2 gap of 300 μ m MRPC



Read out at ground potential

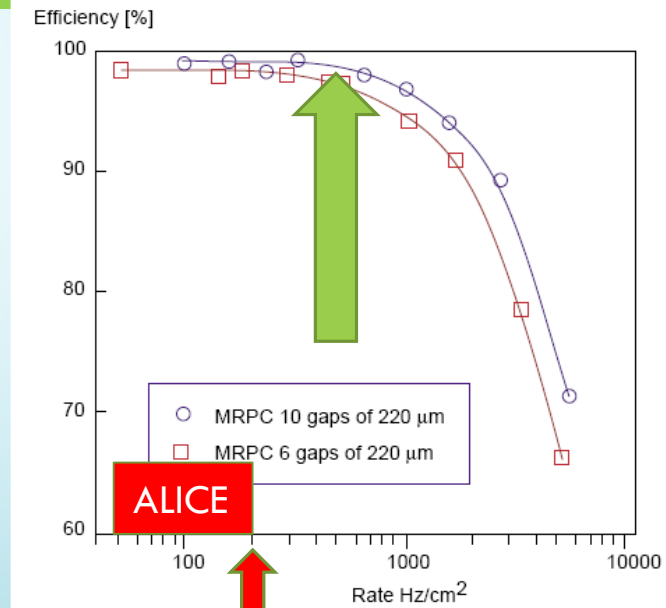
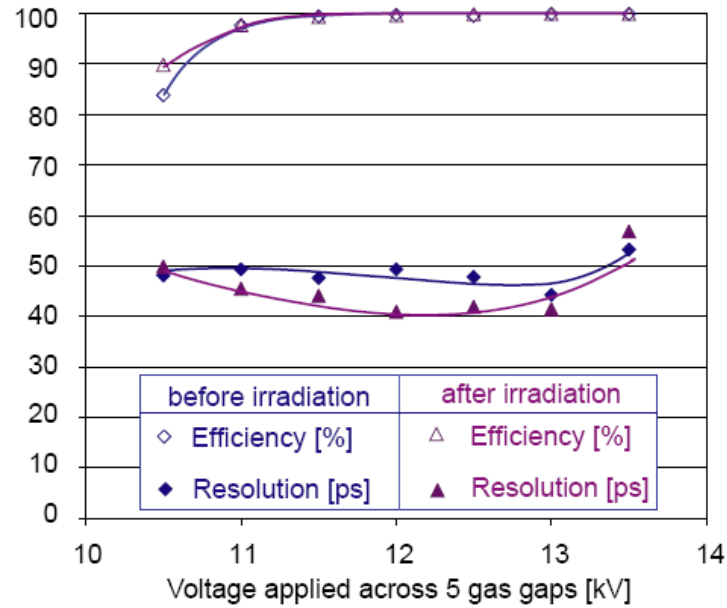
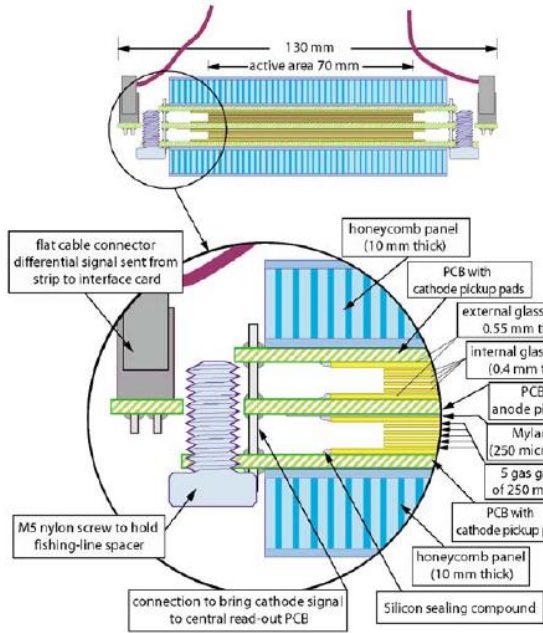
Single cells 4 gaps





ITEP

Bologna design for ALICE TOF

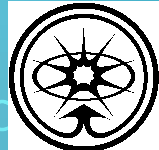


Float glass
 $\sim 10^{13} \text{ Ohm*cm}$



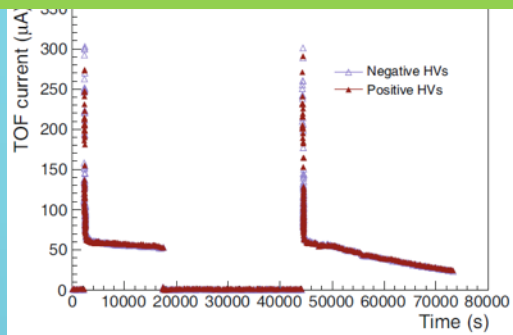
Creation of new technology and its adaptation for mass production
The detector is recognized as the main technological success of the ALICE collaboration

Performance of the ALICE Time-Of-Flight detector at the LHC

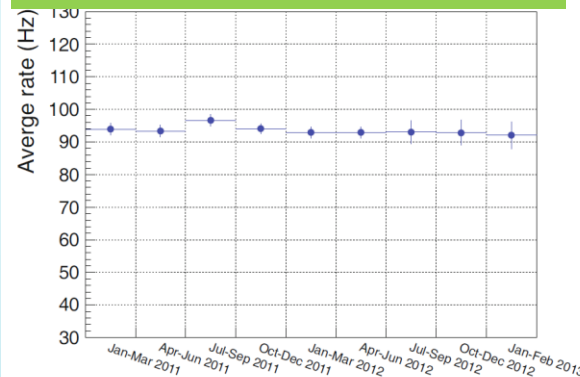


ITEP

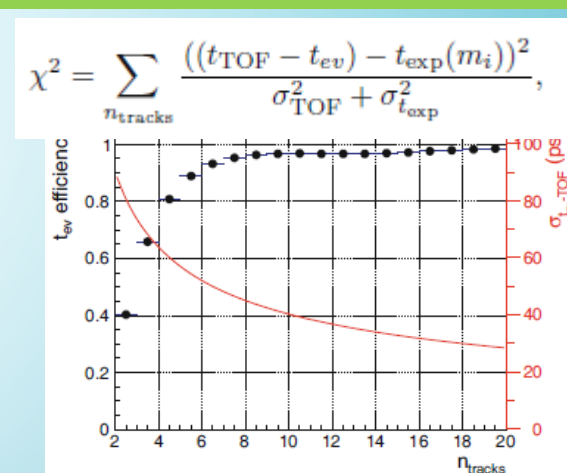
Величина тока системы в течение набора



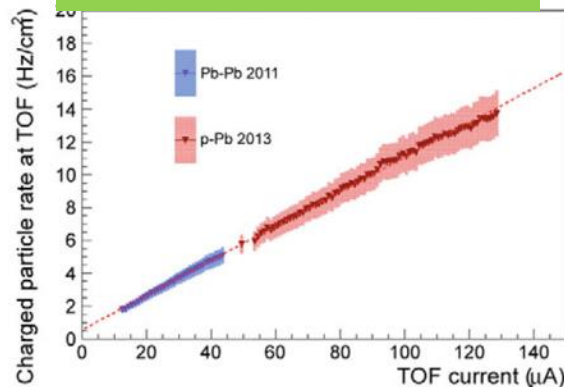
Стабильность космического триггера



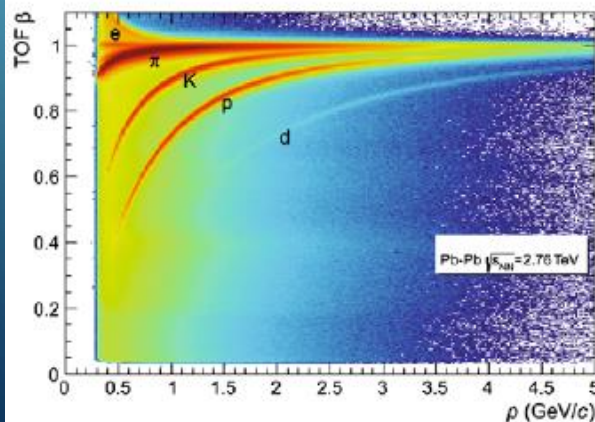
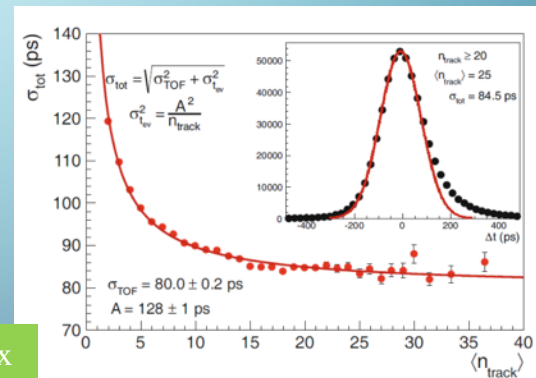
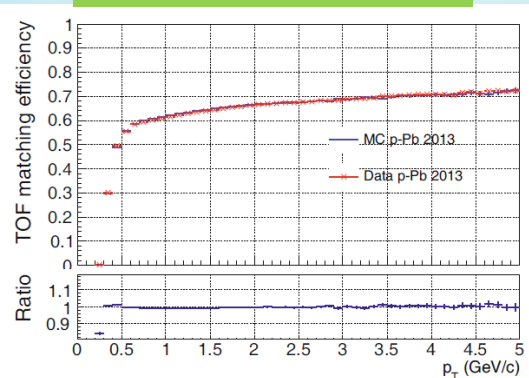
Стартовое время и временное разрешение



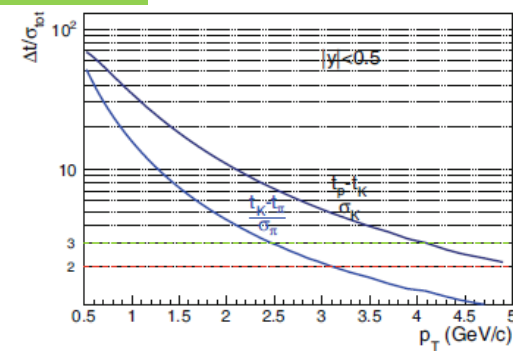
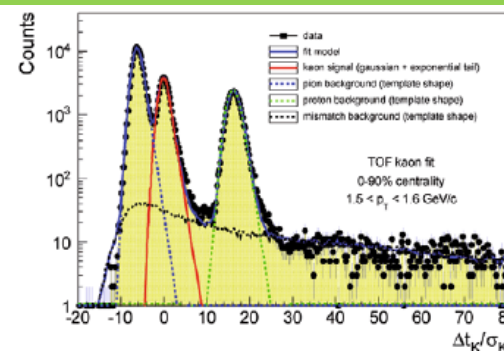
Величина тока и величина счета



Эффективность детектора



Разделение частиц в ион-ионных столкновениях





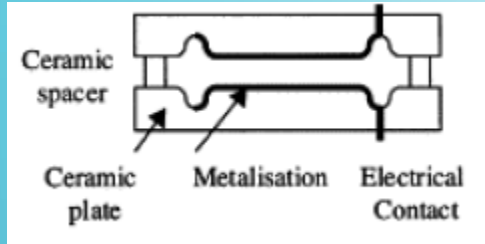
ITEP

Some remarks about detector design and output charge.

Detector design and output charge



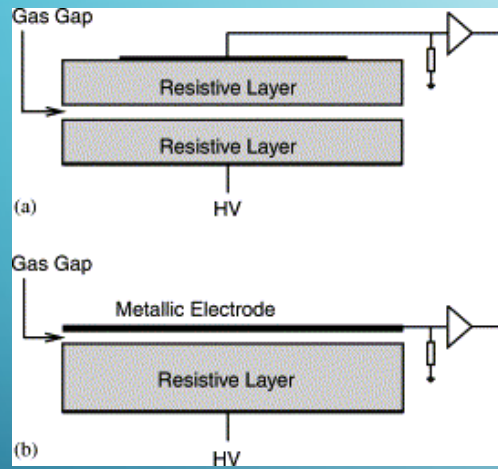
ITEP



$$i(t) = \frac{\vec{E}_w * \vec{V}_{dr}}{V_w} * q(t)$$

$$\left| \frac{\vec{E}_w}{V_w} \right| = \frac{1}{d}$$

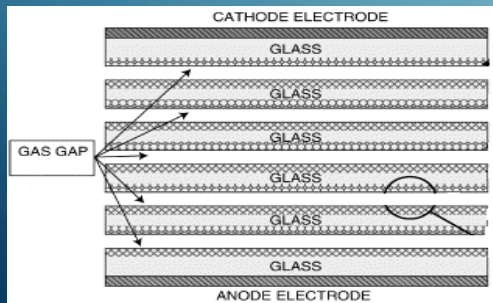
ϵ – The dielectric constant
 d – Gap size
 s – Resistive electrode thickness



$$\left| \frac{\vec{E}_w}{V_w} \right| = \frac{1}{d} * \frac{\epsilon d/s}{\epsilon d/s + 2}$$

$$\left| \frac{\vec{E}_w}{V_w} \right| = \frac{1}{d} * \frac{\epsilon d/s}{\epsilon d/s + 1}$$

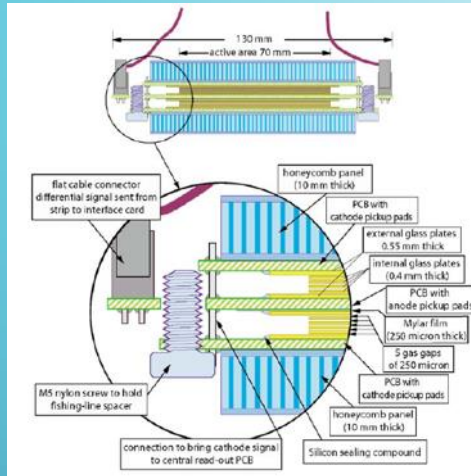
Resistive material	ϵ	d	s	$\epsilon * d/s$
Glass	5	0.3	1	5/3
Bakelite	5	0.3	2	5/6
Ceramic	11	0.3	1	11/3



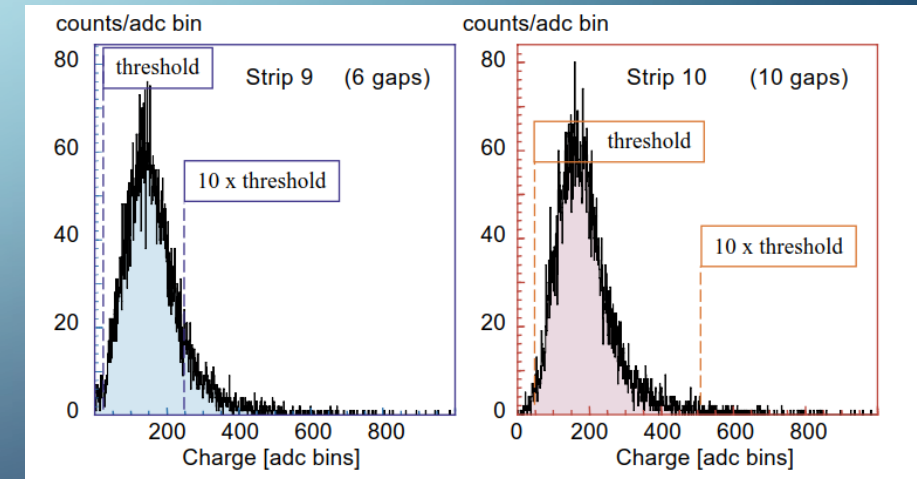
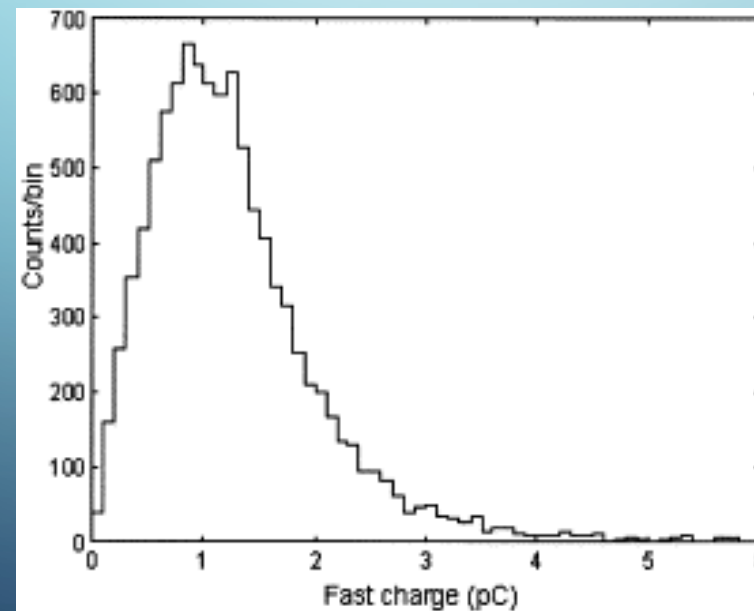
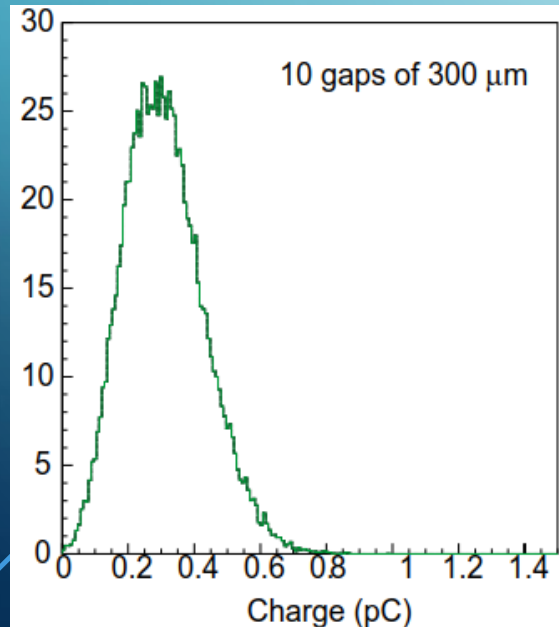
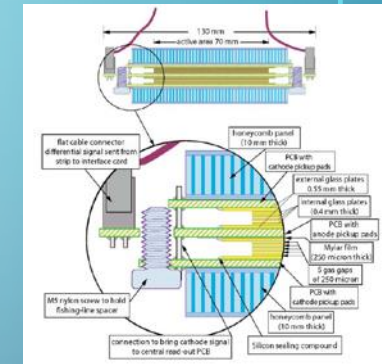
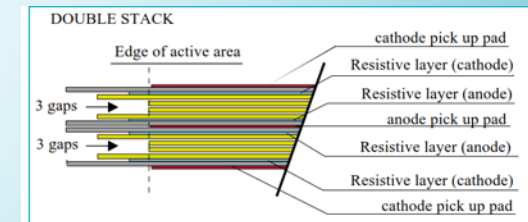
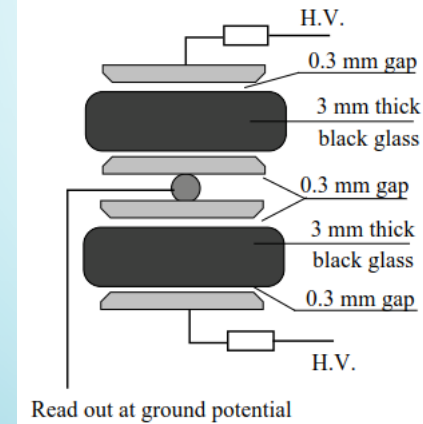
$$\left| \frac{\vec{E}_w}{V_w} \right| = \frac{1}{d} * \frac{\epsilon d/s}{\epsilon d/s + (n+1)}$$

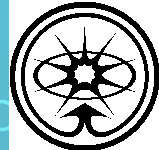
$$q = \sum_{i=1}^n Q_{1gap}^i * \left| \frac{E_w}{V_w} \right| = Q_{1gap} * \frac{\epsilon d/s}{\epsilon d/s + (n+1)} * n$$

Fast charge comparison for different constructions and gap number



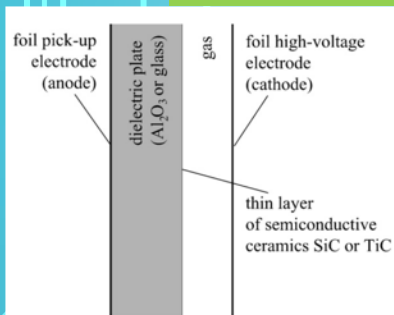
double 2 gap of 300 μm MRPC



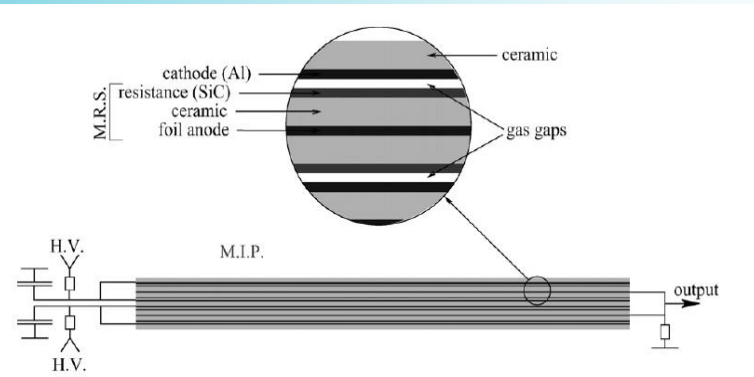


Key point for high-rate RPC – new low resistive material
with high surface quality

New Low resistive Material Search

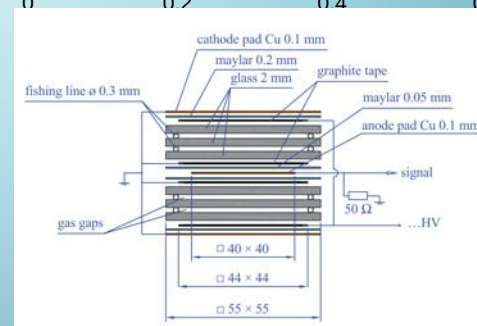
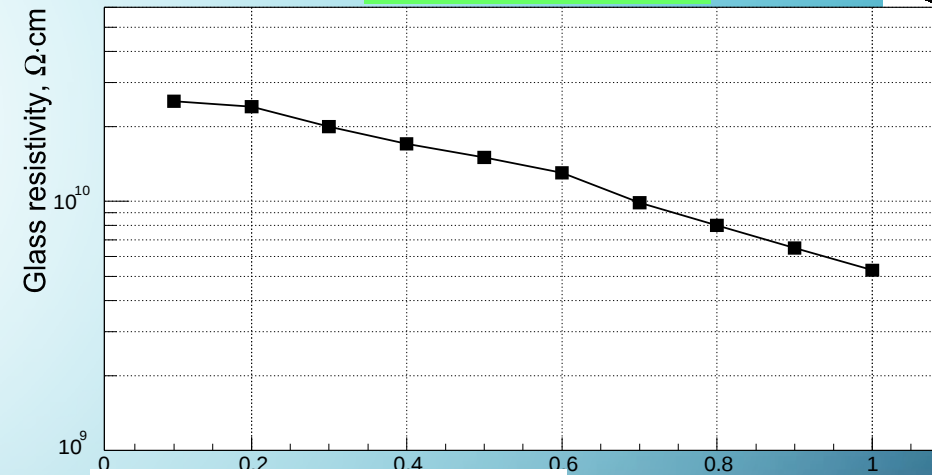


Ceramic

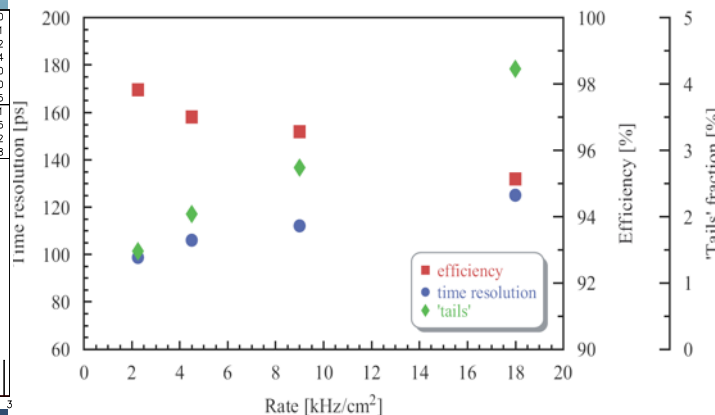
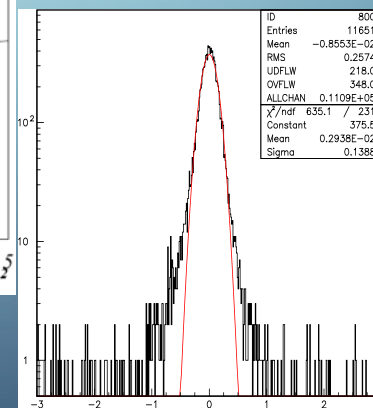
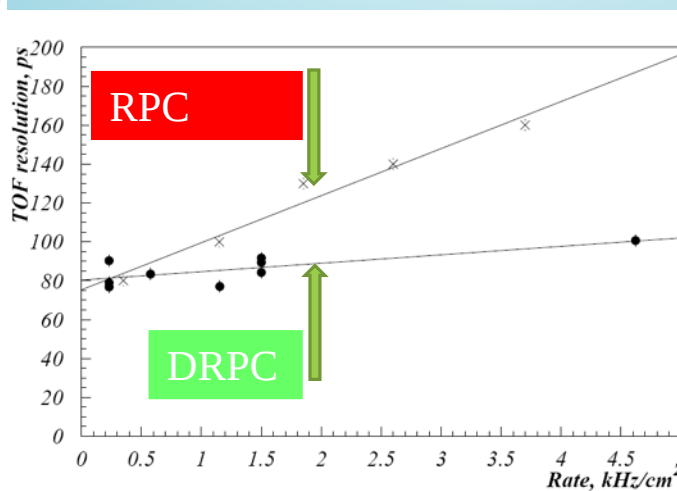
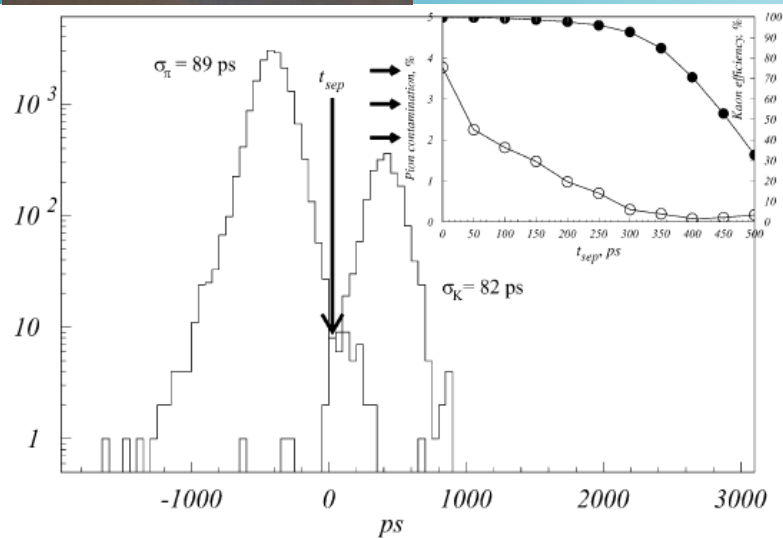


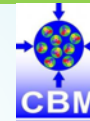
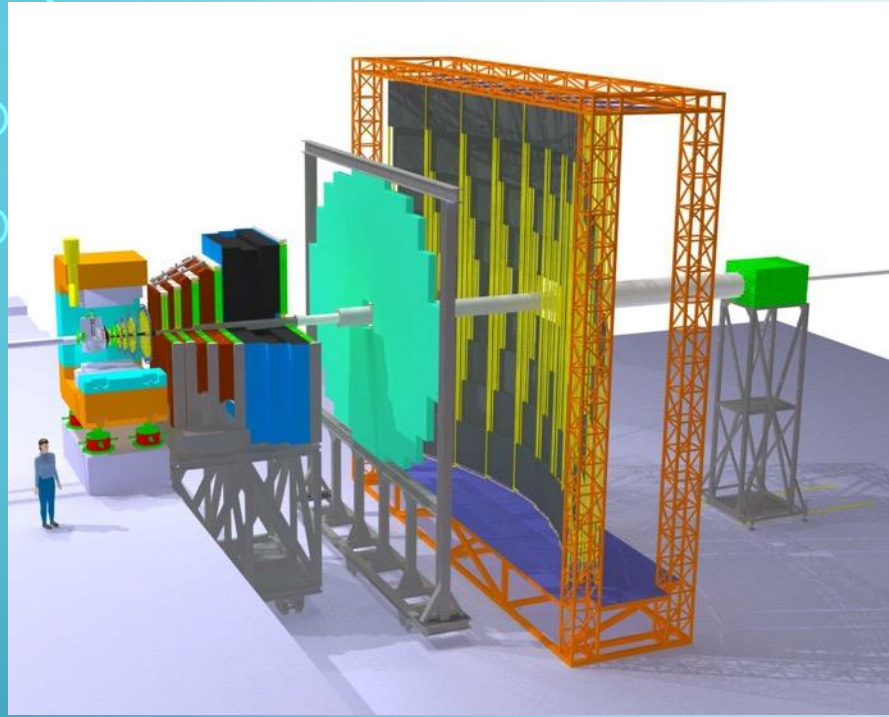
4 gaps (300 μm) $\rho = 10^{11} \text{ Ohm}/\square \text{ SiC}$

Phosphate glass

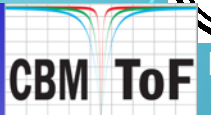


4 gaps (300 μm) $\rho = 3 \times 10^{10} \text{ Ohm} \cdot \text{cm}$

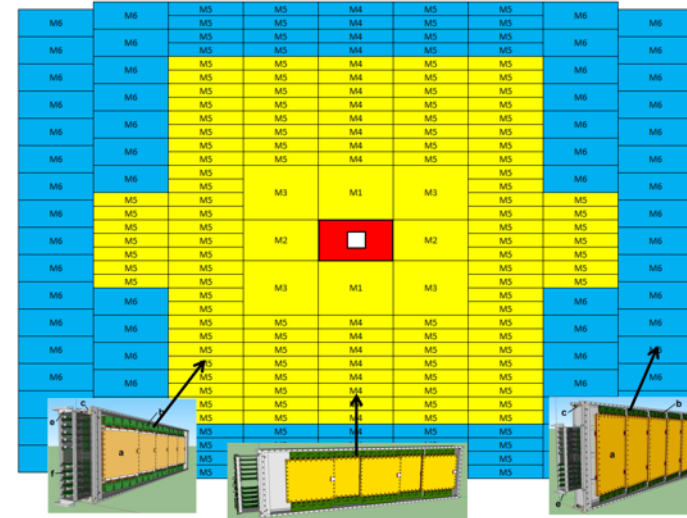




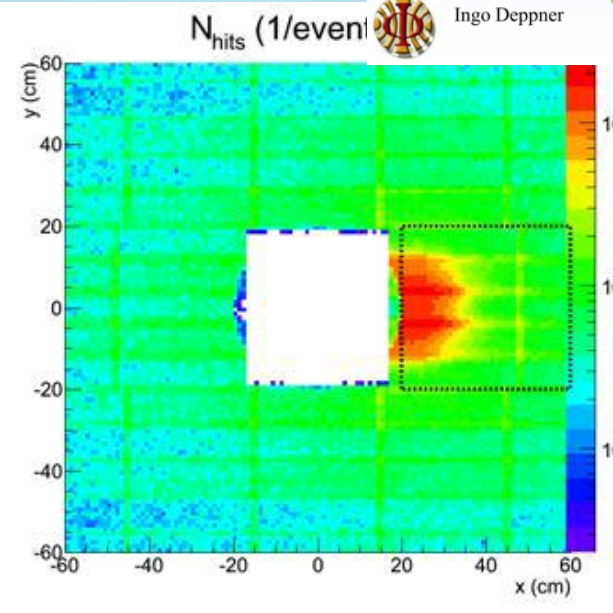
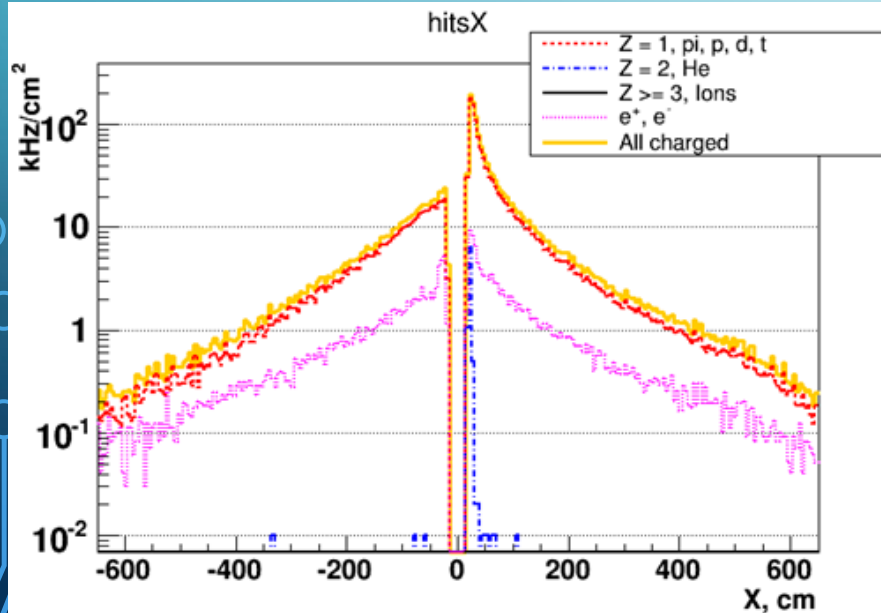
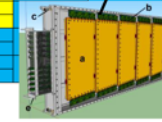
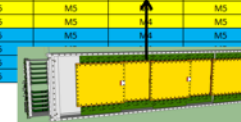
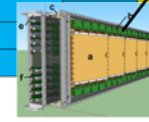
TDR ToF wall layout



ITEP



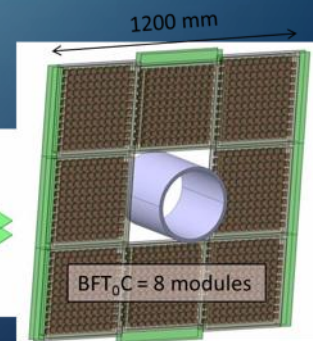
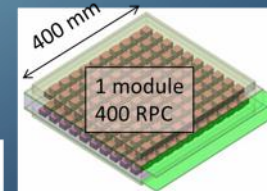
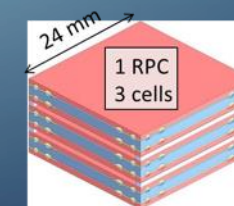
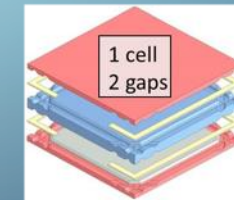
- 6 types of modules (M1 – M6) only
- A module contains several MRPC counters
- ■ Region containing counters equipped with float glass
- ■ Region containing counters equipped with low resistive glass
- ■ Region containing counters equipped with ceramic material



Ingo Deppner

RPC 2018
Puerto Vallarta, 19 - 23.02.2018

5

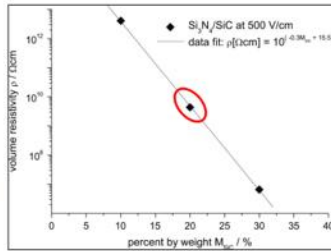


Si₃N₄/SiC ceramic



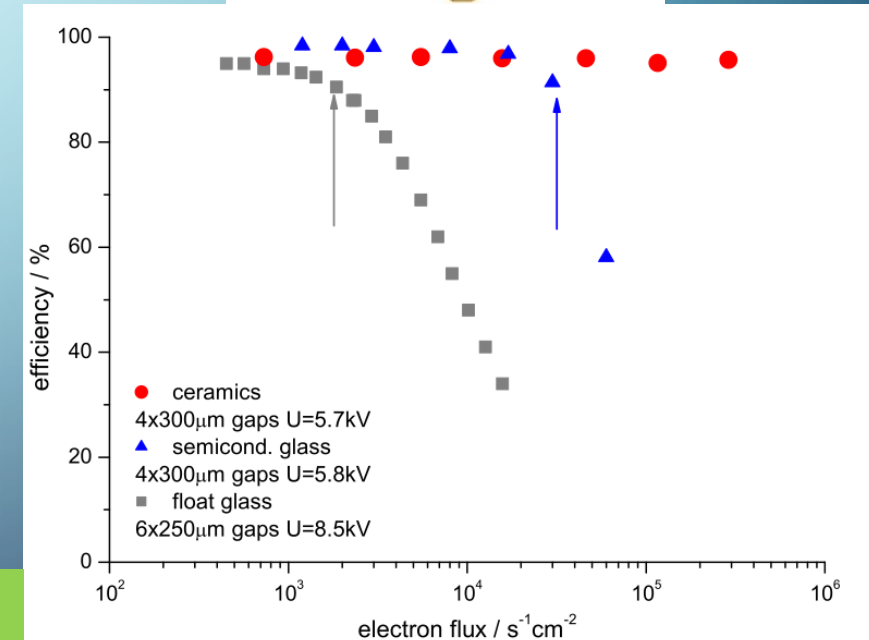
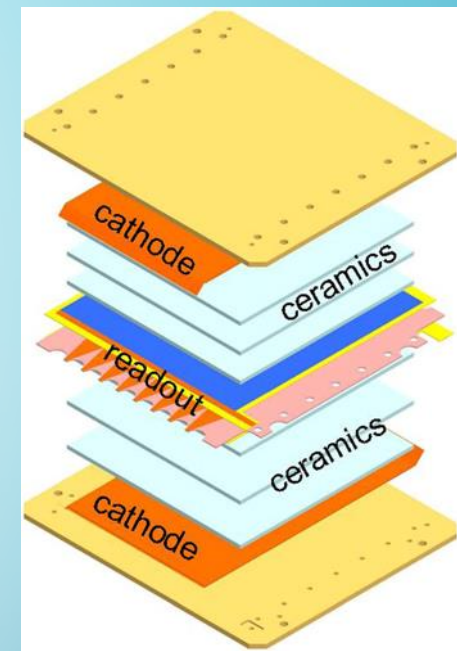
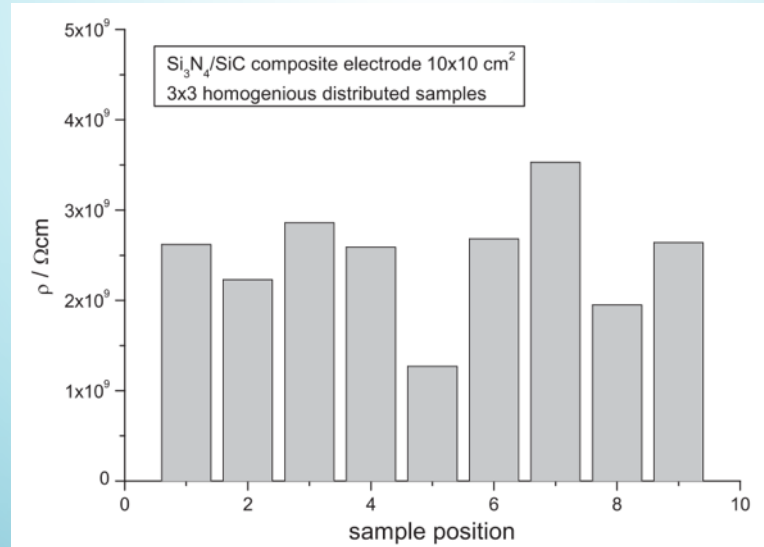
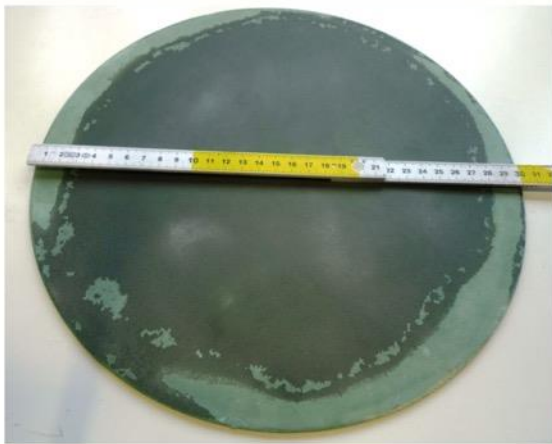
ITEP

- Size $\leq 20 \times 20 \text{ cm}^2$
- Thickness $d = 2 \text{ mm}$
- Thickness uniformity $10 \mu\text{m}$
- Surface roughness 100 nm
- Bulk resistivity $\rho = 10^7 - 10^{12} \Omega \cdot \text{cm}$
- Permittivity $\epsilon_r = 10 - 20$
- Rad. hardness proved at $10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$
- DC measurement ($> 1 \text{ C}/\text{cm}^2$) shows non-ohmic behavior



L. Naumann et al., NIM A 628 (2011) 138
A. Laso Garcia et al., JINST 7 (2012) 10012

- rough ceramics as sintered:
- $\varnothing \approx 30 \text{ cm}$
 - $d \approx 3.5 \text{ mm}$
- mixing ratio:
- Si₃N₄/SiC (80%/20%)

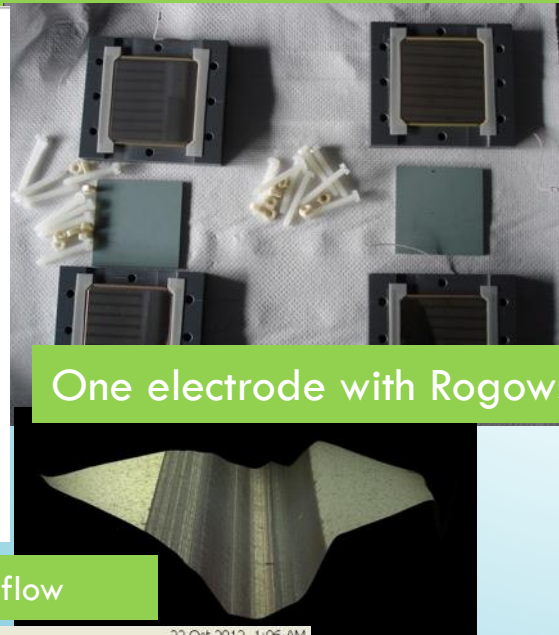
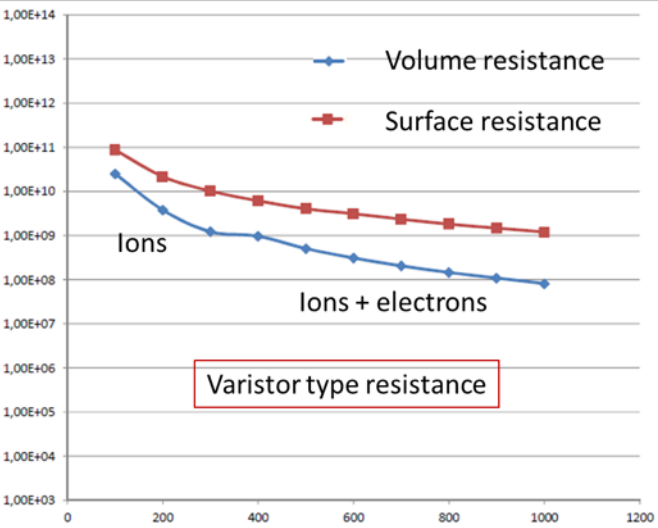


Four-gap device with 300 mm gas gaps. Resolution 110 ps for $U=5.7 \text{ kV}$
!!!But very high level of dark current $> 100 \mu\text{A}$!!!

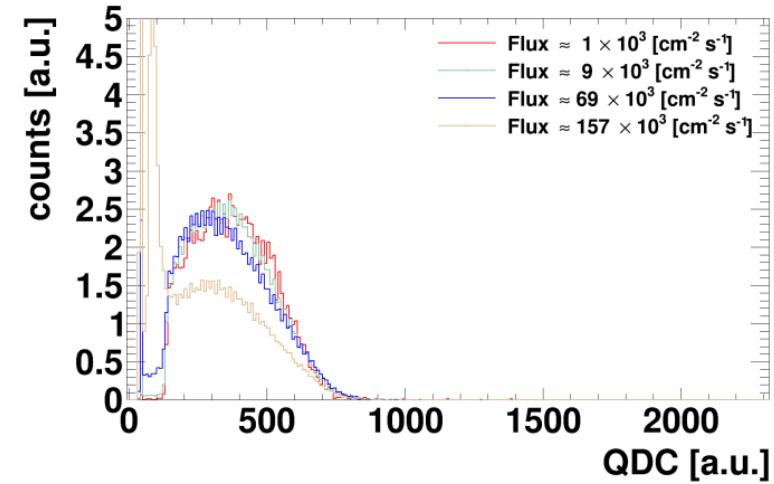
From 2012 joint group ITEP+HZDR (high current problem investigation)



ITEP

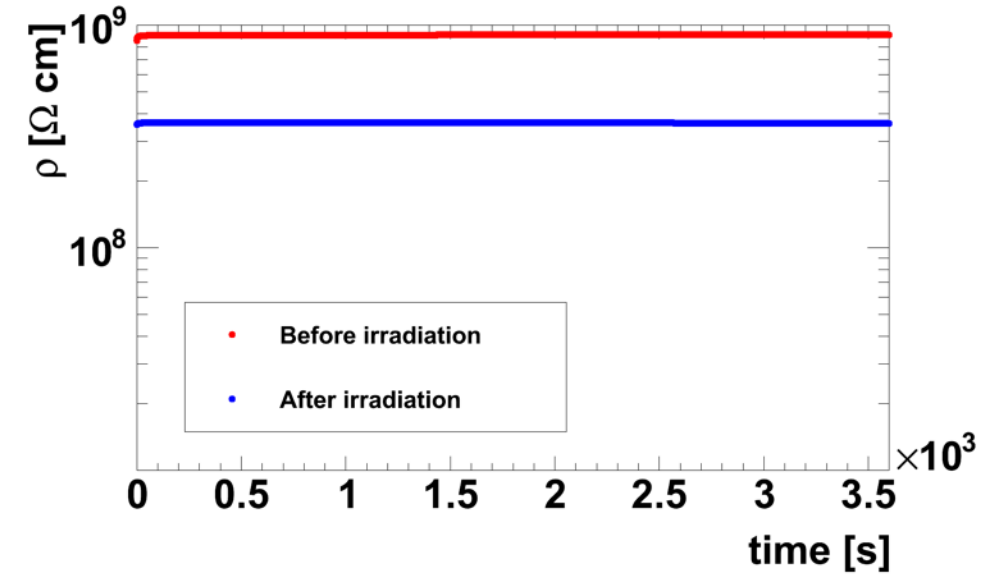
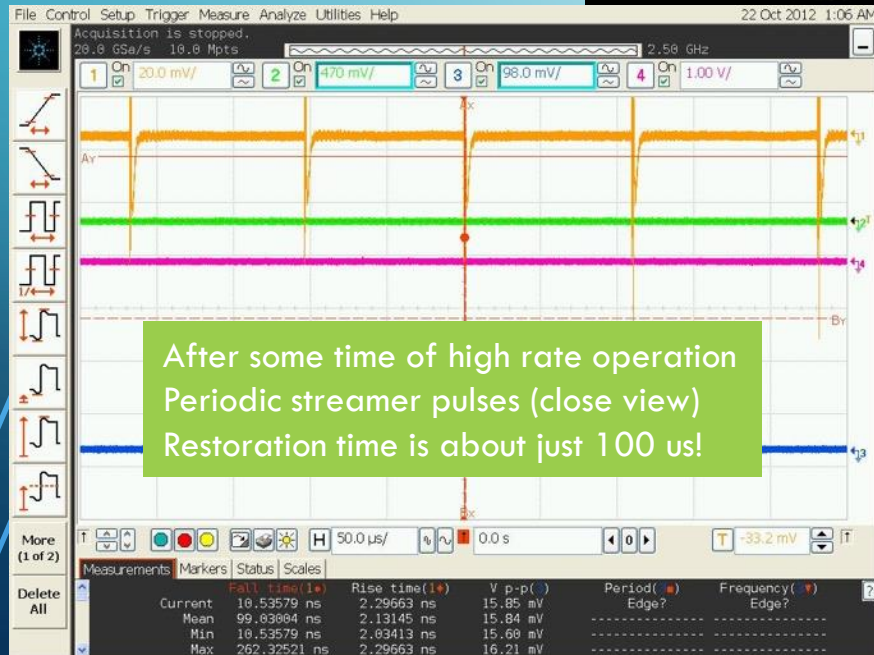


One electrode with Rogowsky shape



Small charge degradation was confirmed

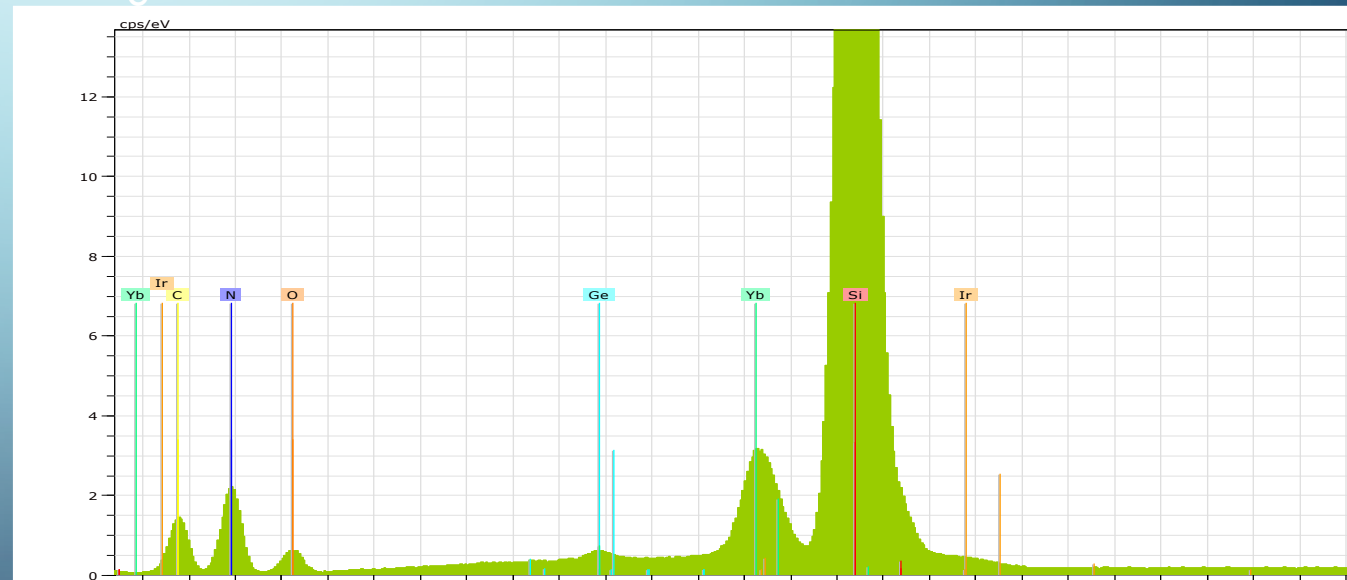
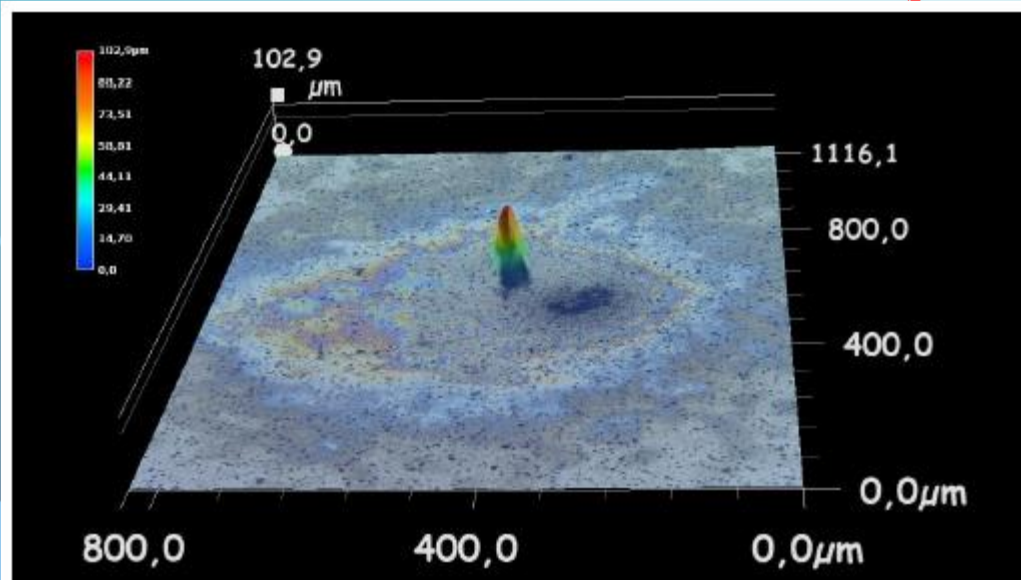
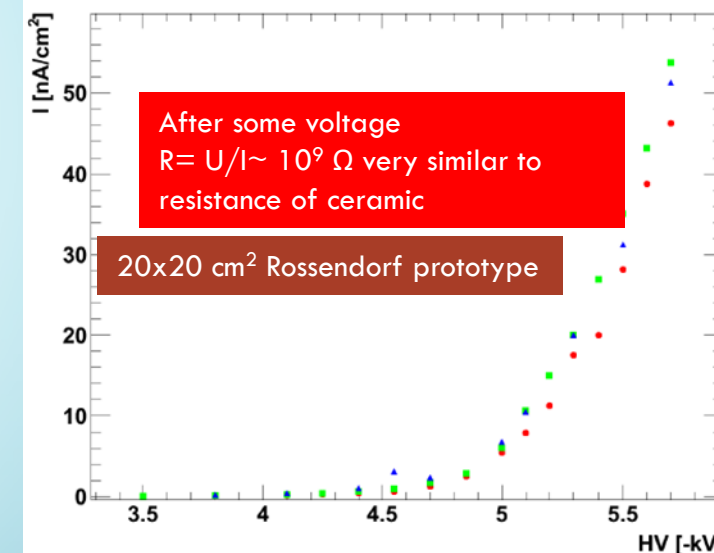
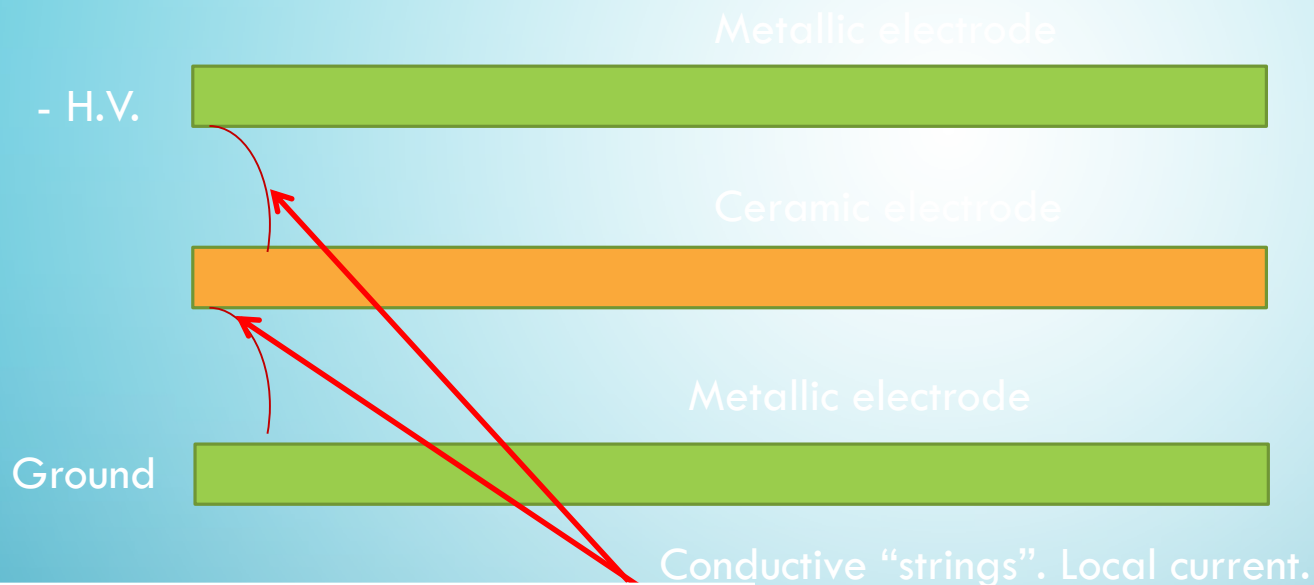
Proved to be stable after 2 C/cm^2 charge flow



Two probes of low bulk resistive plates have been exposed to non-ionizing radiation doses in the order of $10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$ at the neutron beam of MEDAPP at FRM II in Munich. The bulk resistivity of both probes was measured before and after the irradiation. A factor of 2 decrease of the bulk resistivity has been observed. This decrease has no impact on efficiency and time resolution. For the Al_2O_3 electrodes an irradiation with fluxes up to $10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ is possible without any degradation of the detector performance.



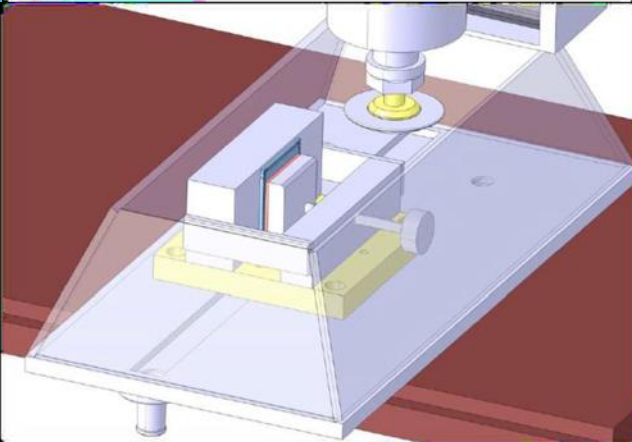
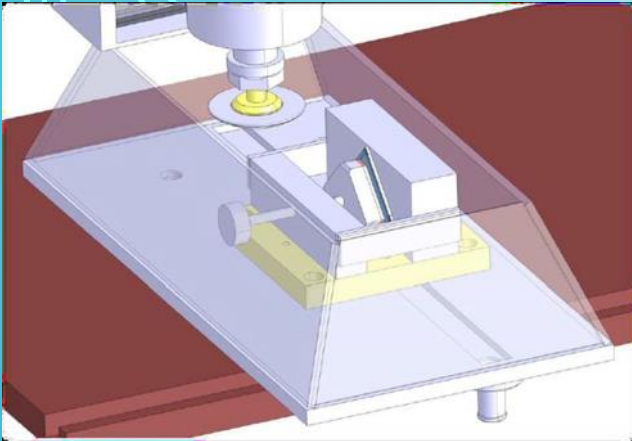
Possible explanation for leakage current phenomenon



The 90%C₂H₂F₄/10%SF₆ or 95%C₂H₂F₄/5%SF₆ binary gas mixtures were used, since the formerly used iso-butane was found to be responsible for whisker formation (photo).

Reason is a few free carbon inside ceramics.

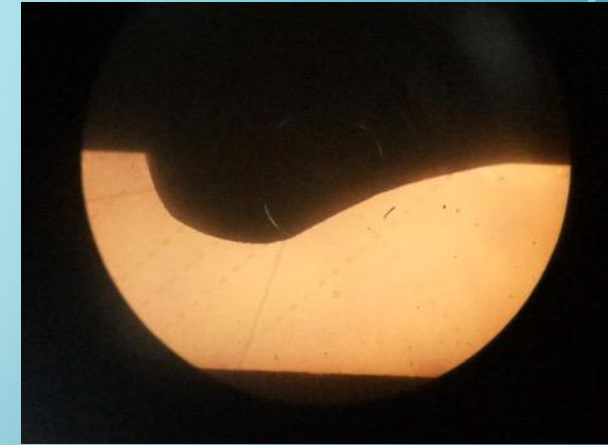
Improve of technology



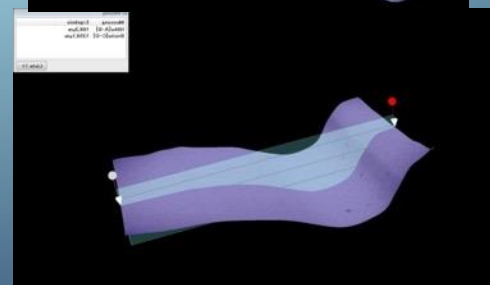
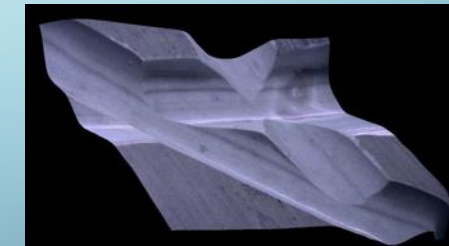
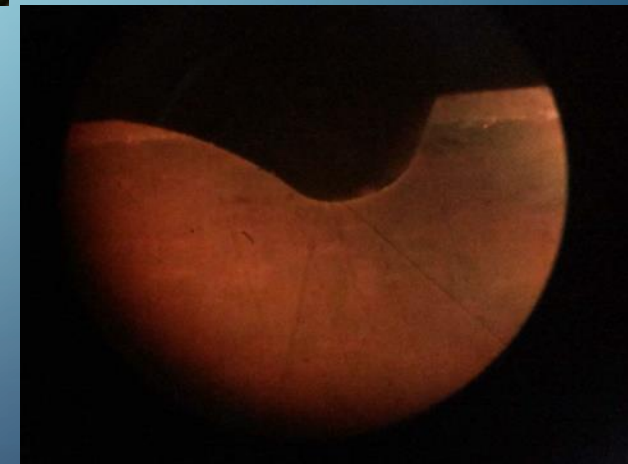
20 000 r.p.m. rotation
speed and 15 mm/min
processing speed



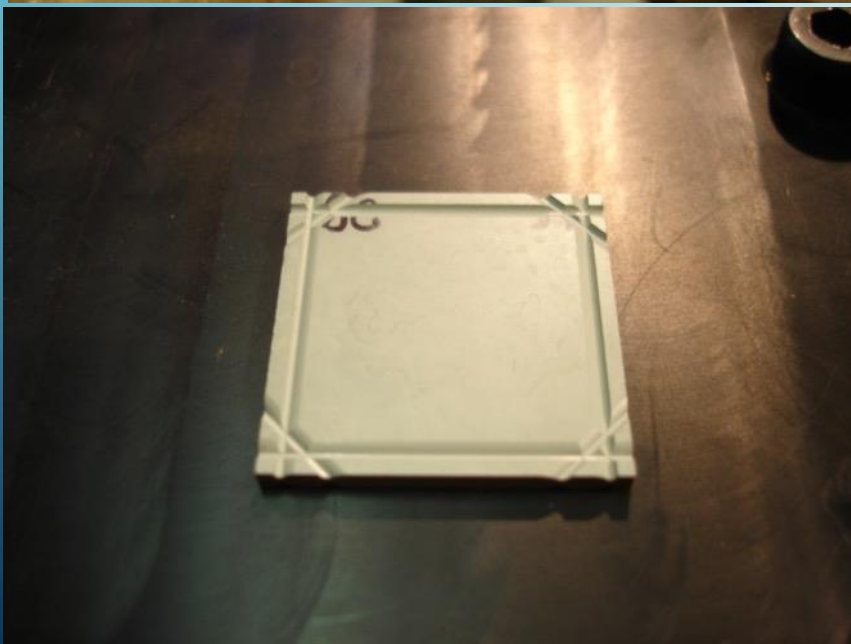
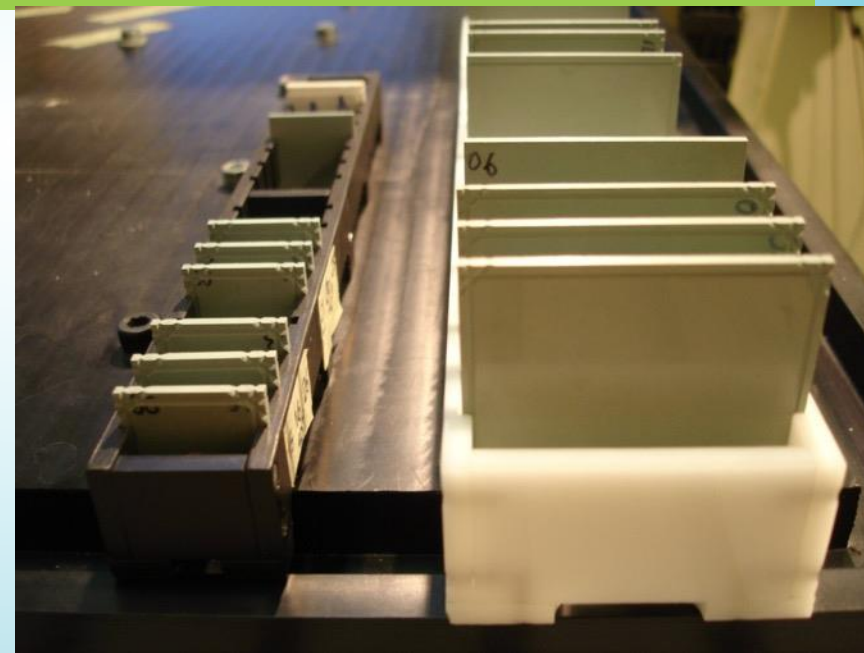
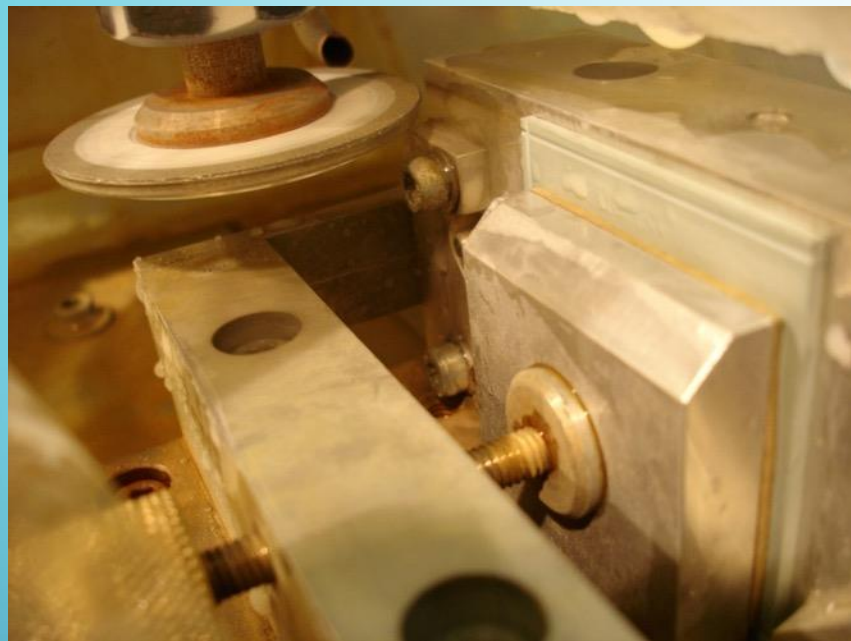
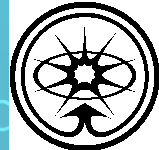
Al₂O₃



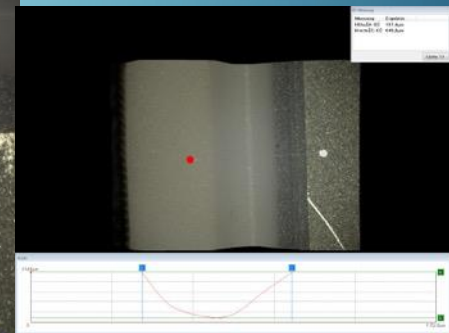
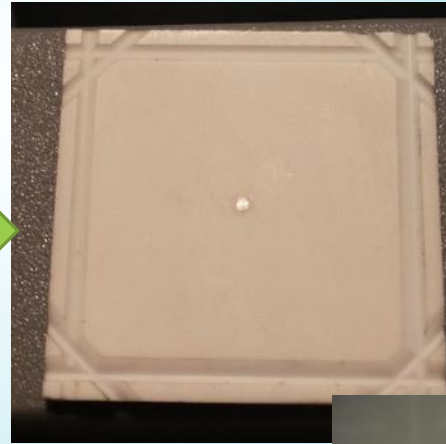
Si₃N₄/SiC



Rossendorf electrodes 24x24 mm² and 50x50 mm²



New Al_2O_3 electrodes 24x24 mm²(active size 20x20 mm²)



Al_2O_3 250 μm spacers





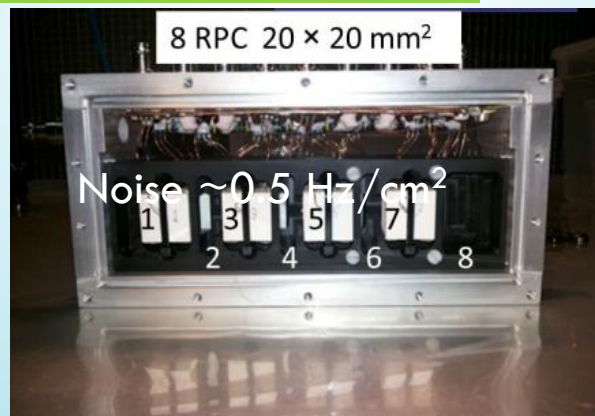
ITEP

Search for optimal resistance using ceramic electrodes

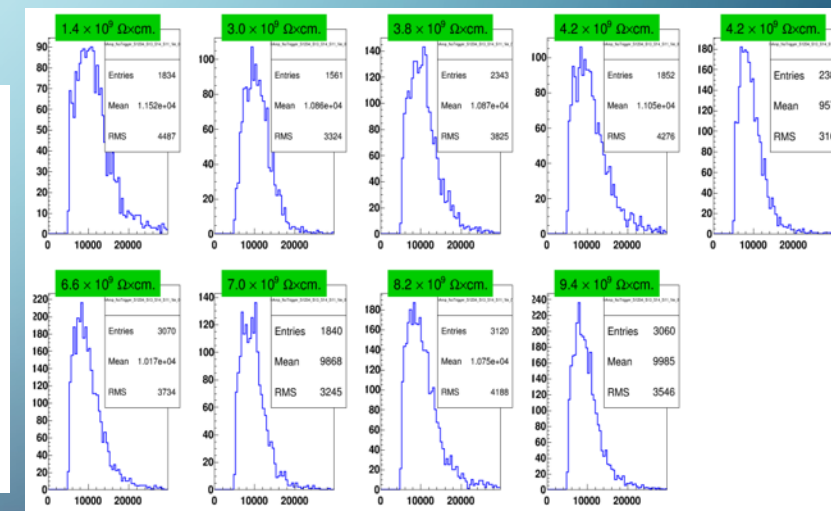
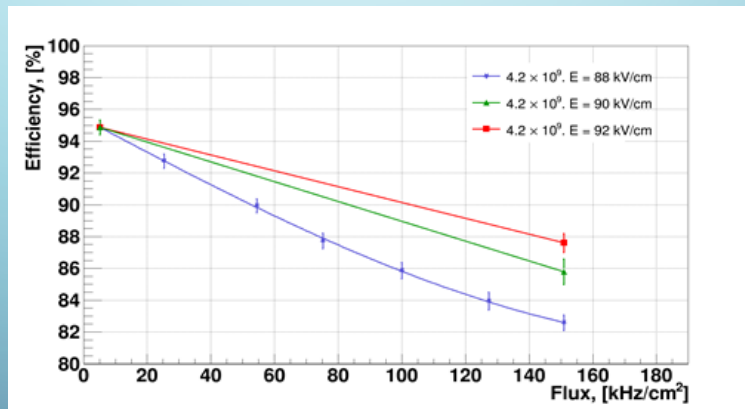
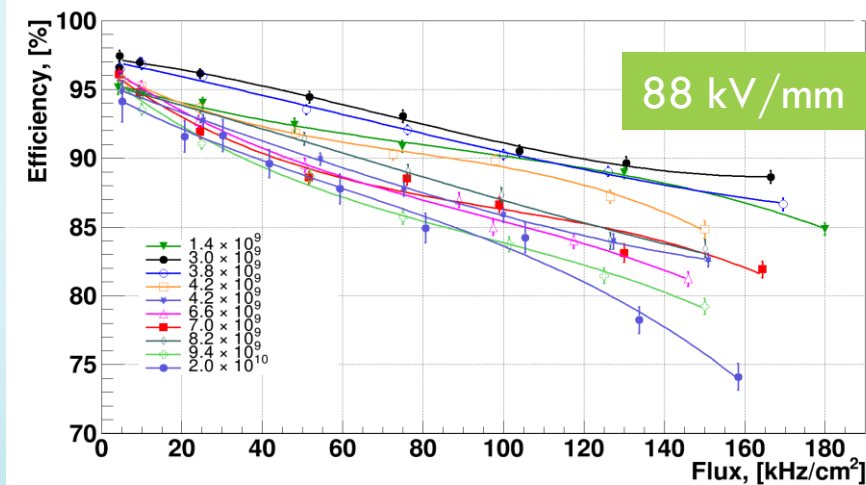
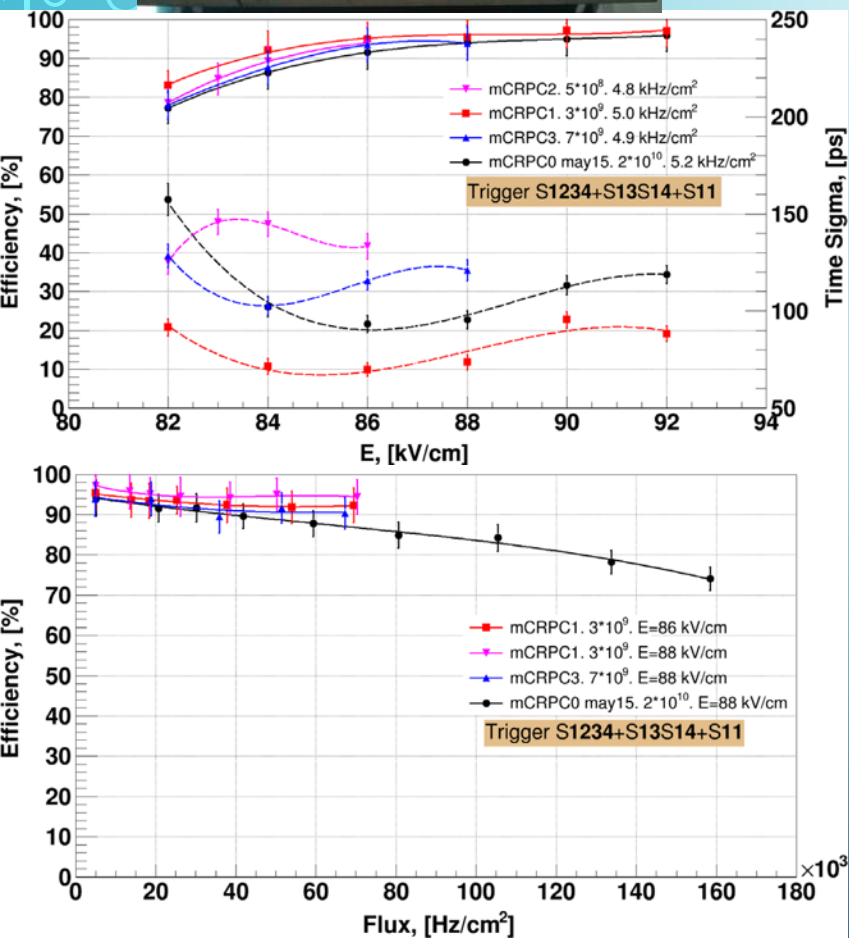
Search for minimal possible resistance



Measurements done with MAX3760



Noise $\sim 0.5 \text{ Hz/cm}^2$

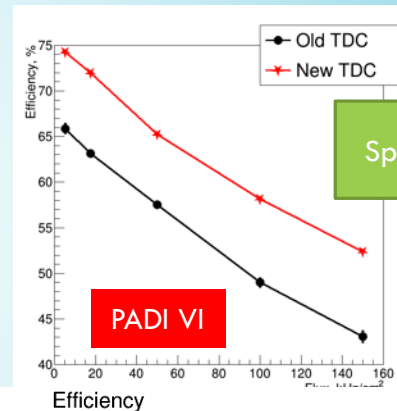
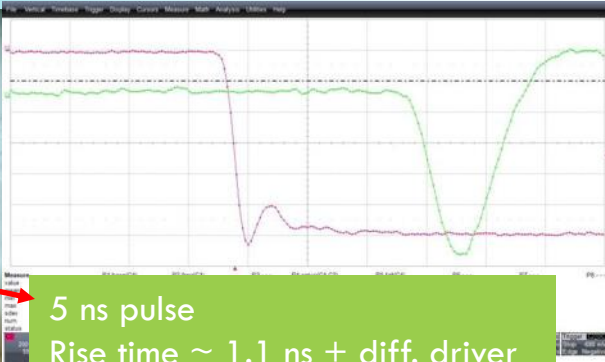


We selected value of resistance $4 \cdot 10^9 \text{ Ohm} \cdot \text{cm}$ as minimal

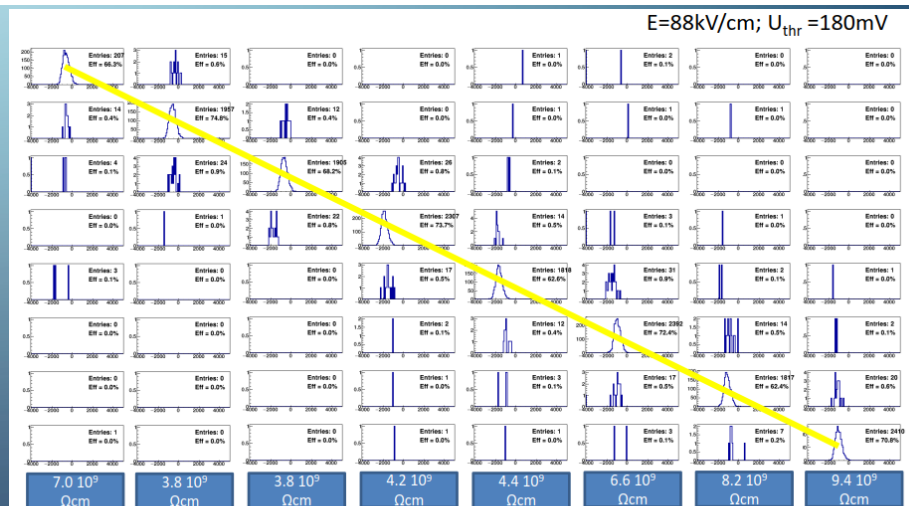
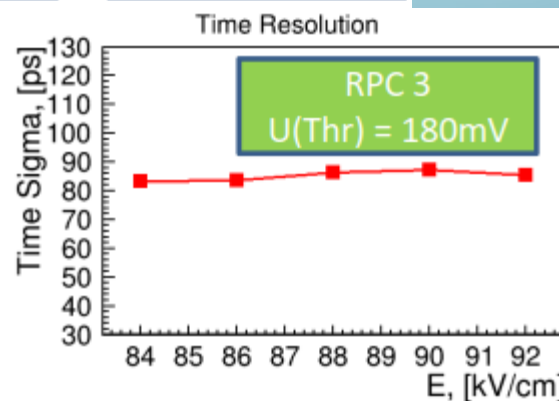
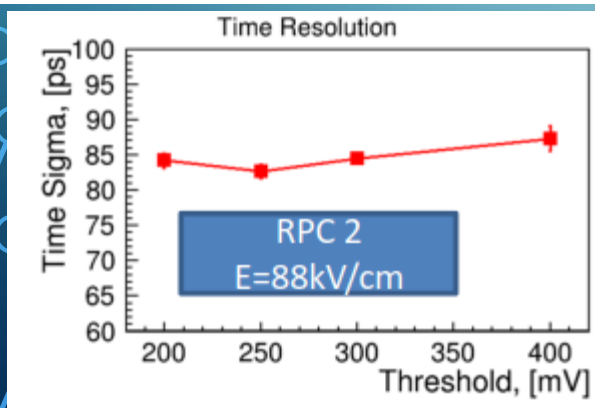
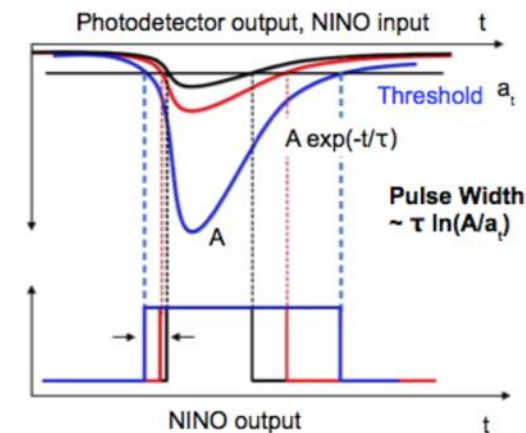
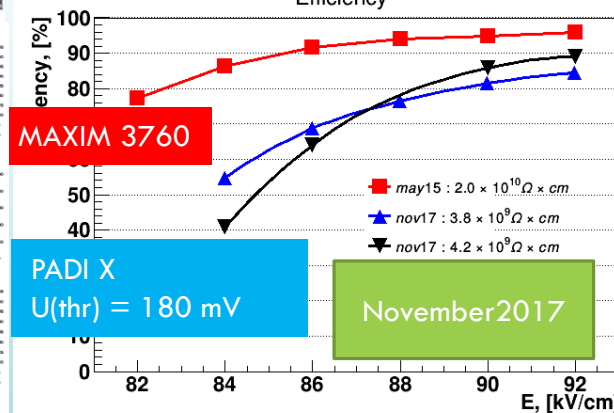
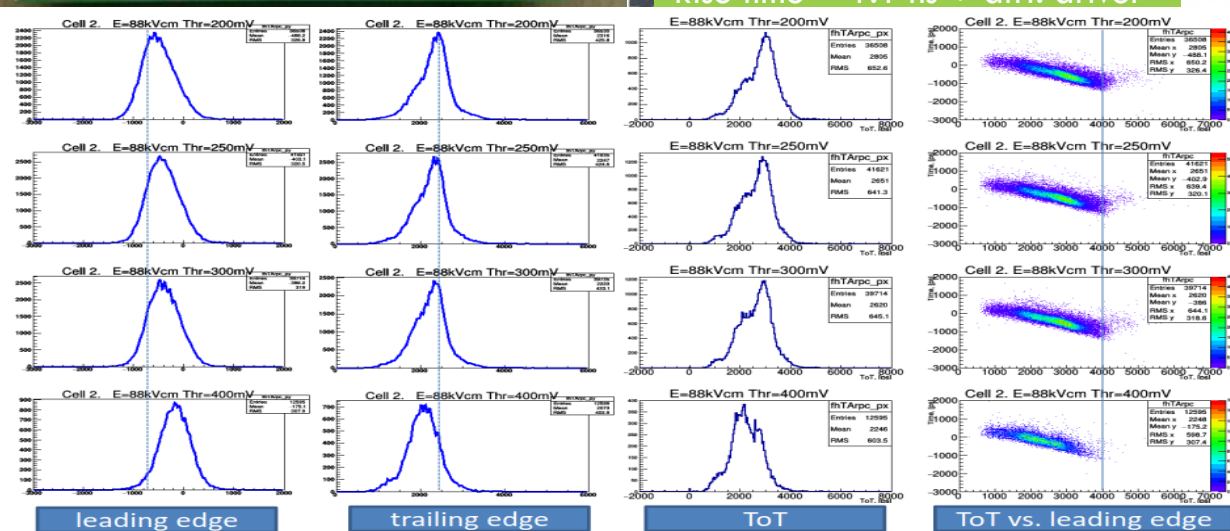
Tests with PADI electronics

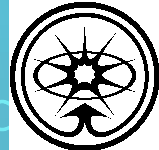


ITEP



Spring 2017

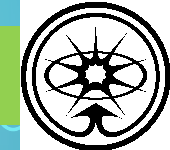




ITEP

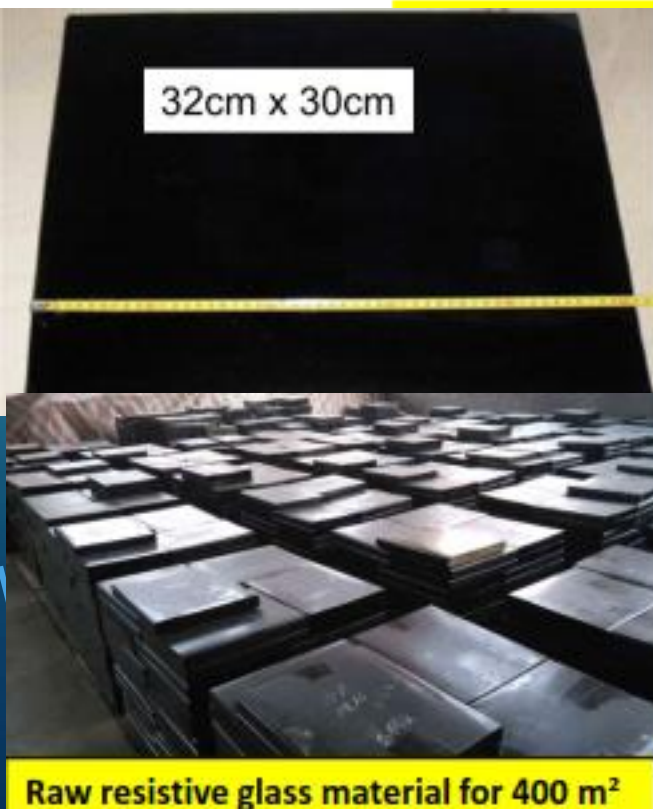
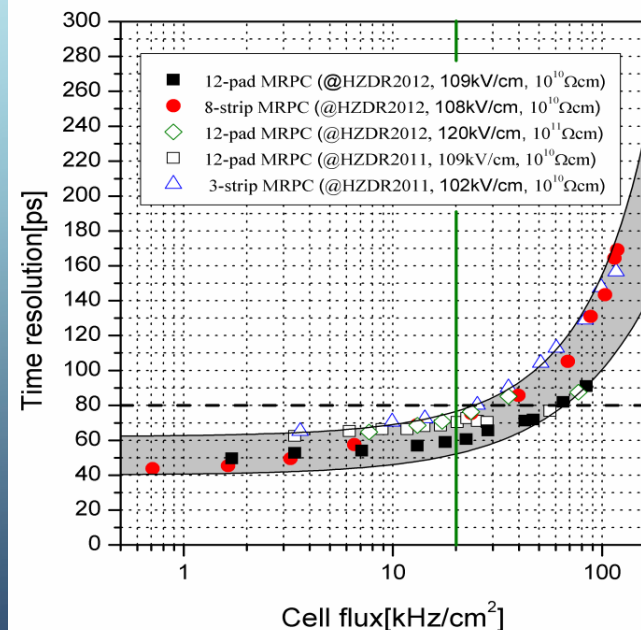
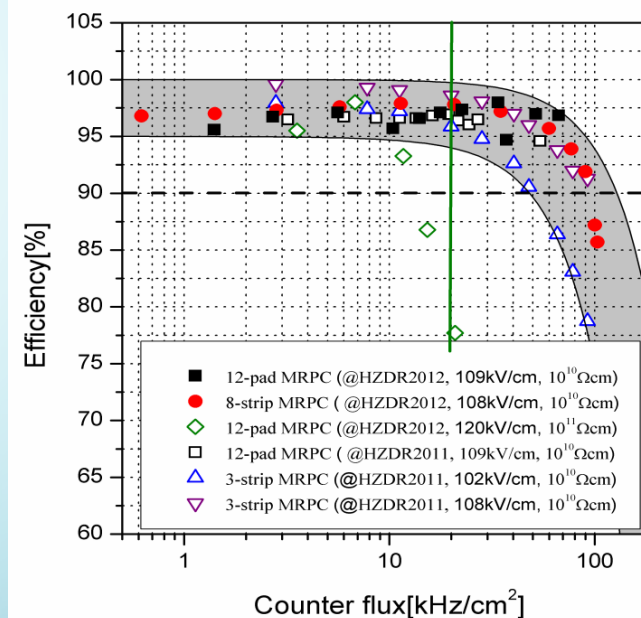
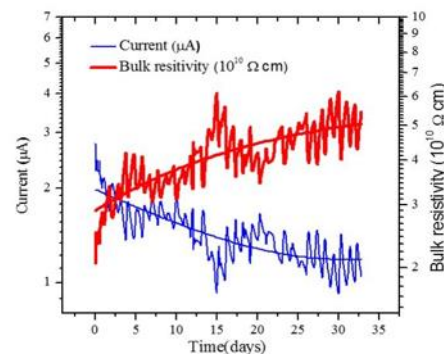
Data with low resistive glass

Resistive glass for high-rate MRPCs is developed in Beijing, China



ITEP

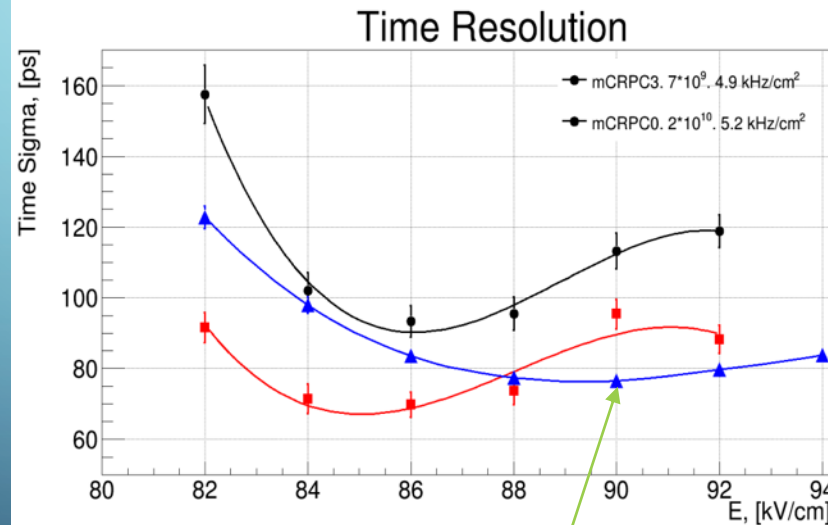
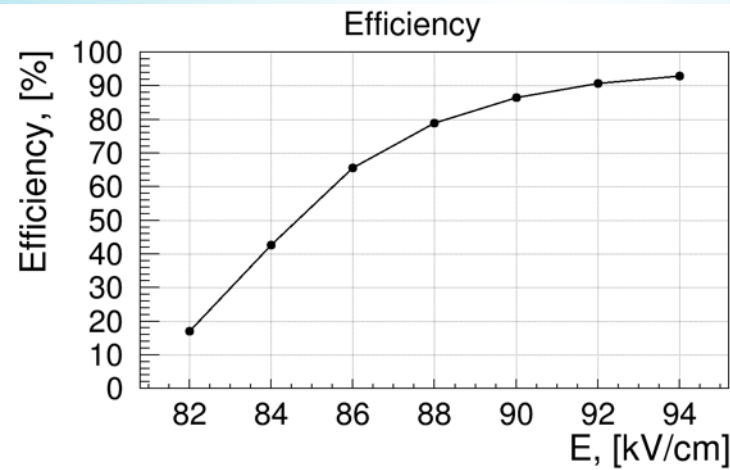
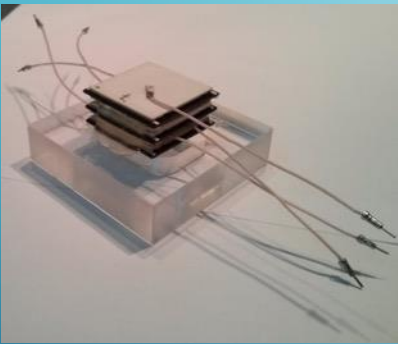
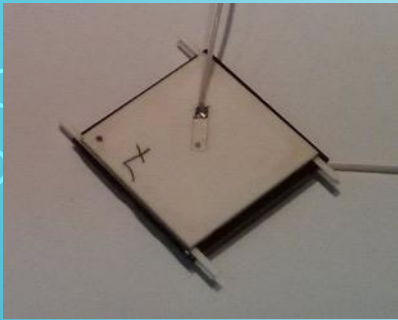
Maximal dimension	32cm × 30cm
Bulk resistivity	$10^{10} \Omega\text{cm}$
Standard thickness	0.7, 1.1mm
Thickness uniformity	20 μm
Surface roughness	< 10nm
Dielectric constant	7.5 - 9.5
DC measurement	Ohmic behavior stable up to 1 C/cm ²



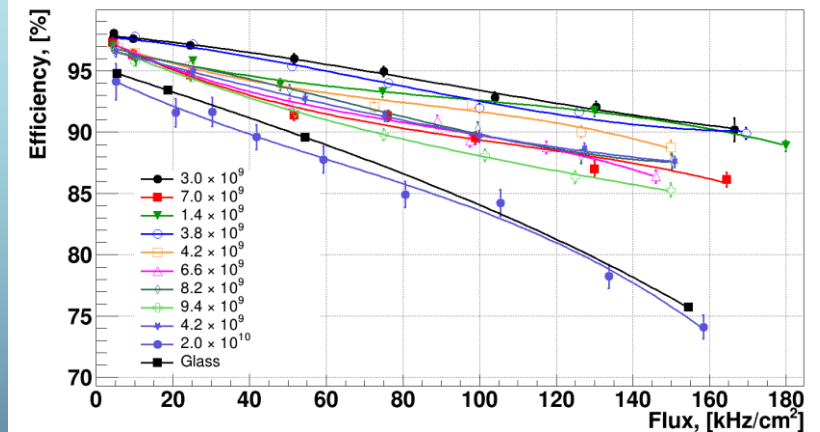
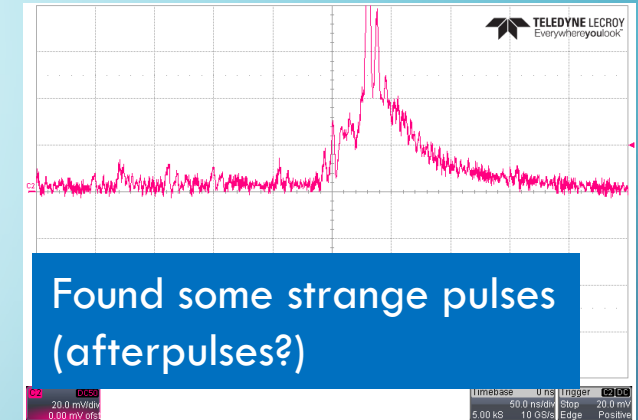
Glass chamber control test



ITEP



Glass RPC. 5 kHz/cm²



Glass thickness = 0.7 mm
Ceramic thickness = 2 mm
Glass resistance $\sim (5-6) \times 10^{10}$ Ohm*cm



Lagarde François on behalf CMS Muon group



ITEP

Context

Aging

Big Size Chambers

Conclusion

Small prototype of GRPC

Characteristics

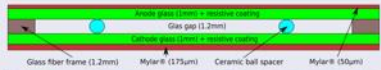
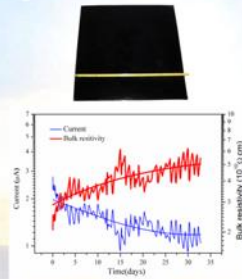
- Bulk resistivity : $10^{10} \Omega \text{cm}$
- Thickness : 0.5 mm to 2 mm
- Thickness Uniformity : 0.02 mm
- Roughness : <10 nm
- Ohmic behavior : stable (1 C cm^{-2})
- Maximal sizes : $32 \text{ cm} \times 30 \text{ cm}$

Single Gap Chamber

- Electrode Thickness 1 mm
- Gas gap 1.2 mm

Electronics

- HARDROC2 (64 channels)
- 3 thresholds
- Dynamical range : 10fC-15 pC
- $1 \text{ cm} \times 1 \text{ cm}$ Pads



Context

Aging

Big Size Chambers

Conclusion

GIF++ test (August 2015)

Efficiency vs γ flux (Single Gap)

CMS gas mixture : 95.2% TFE, 4.5% iso- C_4H_{10} , 0.3% SF_6
 Threshold : 0.13 pC
 Sensitivity to background for γ with $E_\gamma = 661.7 \text{ keV}$: 3.1 hits/1000 γ

GIF++ test beams 08.2015
 ▲ Low Resistive Glass RPC ($\sim 10^{10} \Omega \text{cm}$)
 ● Float glass RPC ($\sim 10^{12} - 10^{13} \Omega \text{cm}$)

Efficiency is better than 70% for a flux of $\sim 2 \text{ kHz cm}^{-2}$

Context

Aging

Big Size Chambers

Conclusion

GIF++ beam tests (may-june 2016)

Resistivity measurement with Argon

Argon current June 15
 Chamber 1, June 15 7 pm
 Chamber 2, June 15 7 pm
 Chamber 4, June 15 7 pm
 Chamber 5, June 15 7 pm
 Chamber 1, June 15 11 pm
 Chamber 2, June 15 11 pm
 Chamber 4, June 15 11 pm
 Chamber 5, June 15 11 pm

Resistivity estimation

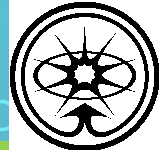
$$\rho = \frac{RS}{e}$$

R : electrode Resistivity
 S : surface of the electrodes
 e : electrode thicknesses.

Low Resistivity 1	$2.4 \times 10^{11} \Omega \text{cm}$
Float Glass	$3.60 \times 10^{12} \Omega \text{cm}$
Low Resistivity 4	$2.49 \times 10^{11} \Omega \text{cm}$
Low Resistivity 5	$3.94 \times 10^{11} \Omega \text{cm}$

Resistivity is much higher than expected $\sim 1 \times 10^{10} \Omega \text{cm}$ to $5 \times 10^{10} \Omega \text{cm}$. Resistivity mesurement in laboratory on bare electrode increased by $\sim \times 2$ after 1 C cm^{-2}

Conclusion



After finishing ALICE TOF:

➤ A few attempts were done with low resistive materials:

1. Ceramic - SiC evaporated layer – DRPC with 10^{11} Ohm/ $\square$ (too high capacitance and some problem with groove)
2. Glass – phosphate glass 10^{11} Ohm*cm (some tail due to resistance non uniformity and fast surface degradation)

➤ At next step mostly for CBM TOF R&D two types of technology were developed:

❑ Ceramic – chambers based on $\text{Si}_3\text{N}_4/\text{SiC}$:

1. Problem with aging was confirmed and solved
2. Radiation hardness was proved
3. New technology for mass production of electrodes was established (possible to produce single cell and common substrate)
4. Minimal resistance value for stable operation (maximal rate – 160 kHz/cm² for 6-gaps chamber) was found to be $4 \cdot 10^9$ Ohm*cm.
5. Mass-production of $\text{Si}_3\text{N}_4/\text{SiC}$ has to be confirmed this year! MISiS(Moscow) – electrosintering, IKT(Dresden) – hot pressing

❑ Glass - Low resistive glass made by China

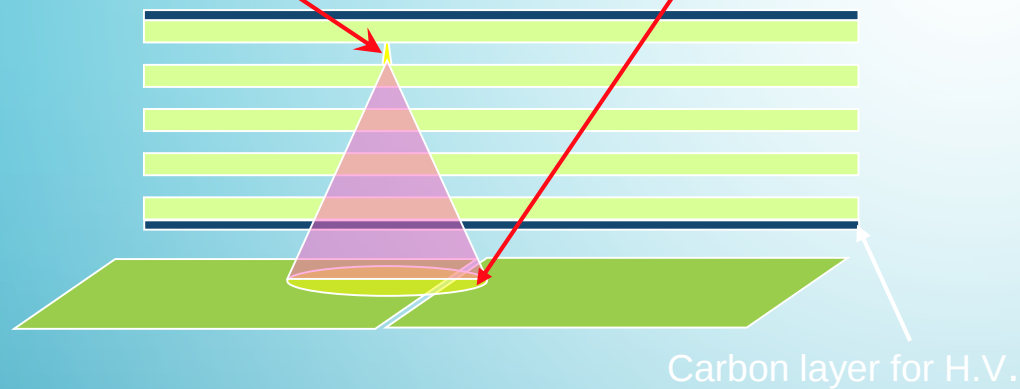
1. Fixed value of resistance $2 \cdot 10^{10}$ Ohm*cm (not confirmed!) and maximal size 30x32 cm²
2. Chamber design almost ALICE TOF type (strips or pads)
3. For 10 gaps chambers maximal rate $\sim (40-50)$ kHz/cm²
4. Well established mass production – first results from STAR E-TOF expected to be end of this year

➤ Both technologies accepted for inner and very forward parts of CBM TOF

Charge induction for pad readout

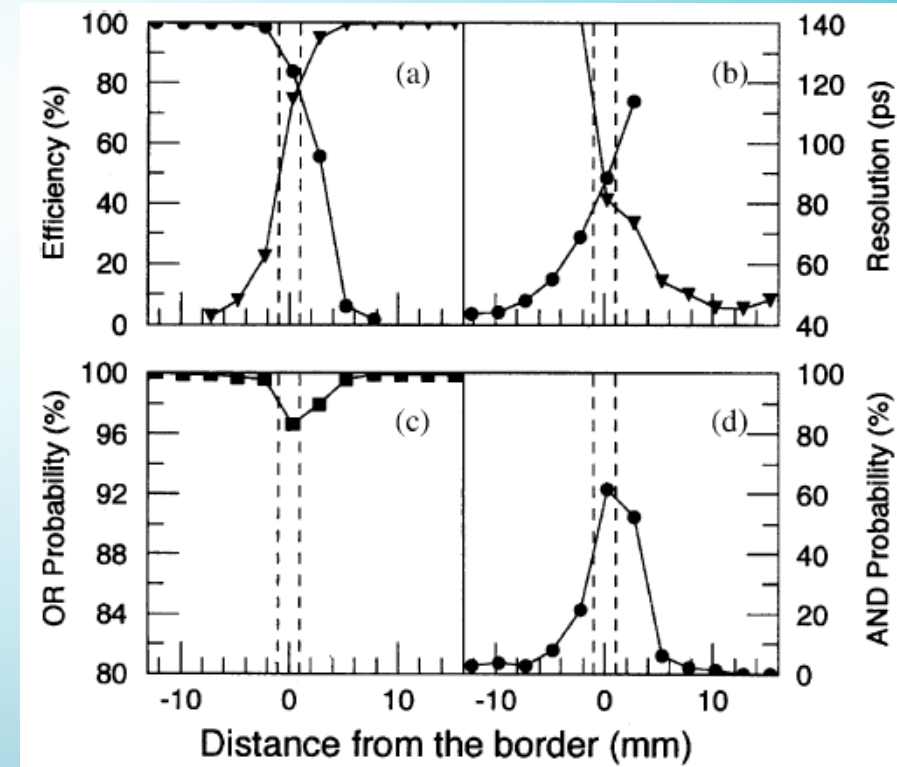
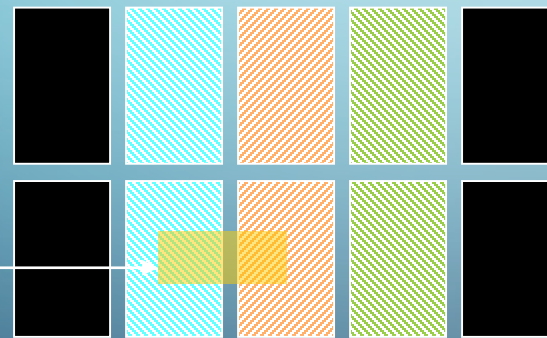
Перераспределение заряда

Avalanche in MRPC induces charge footprint on pick-up pad



Высокий процент «cross-talk»

Сканирование между центрами патов 25x35 мм



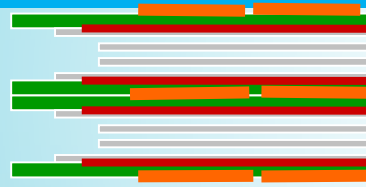
Влияние краевых эффектов:

На эффективность – мало

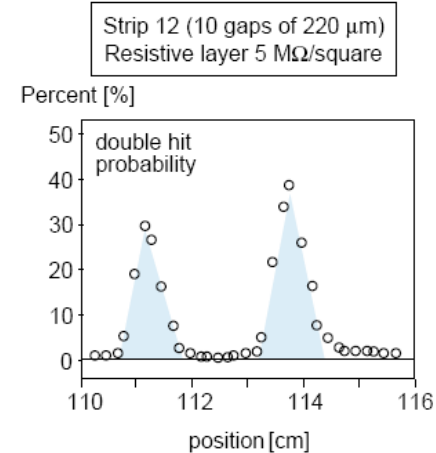
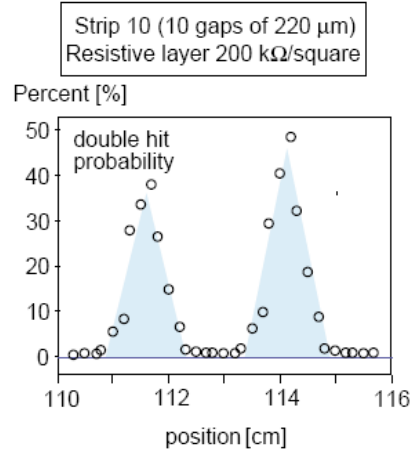
На разрешение – мало

Но «cross-talk» ~ 16% для соседних ячеек

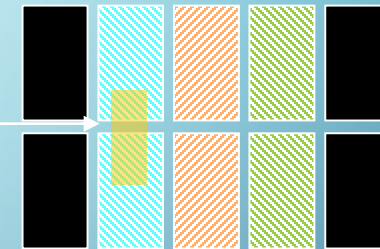
Зависимость величины cross-talks от сопротивления резистивного слоя для подачи напряжения



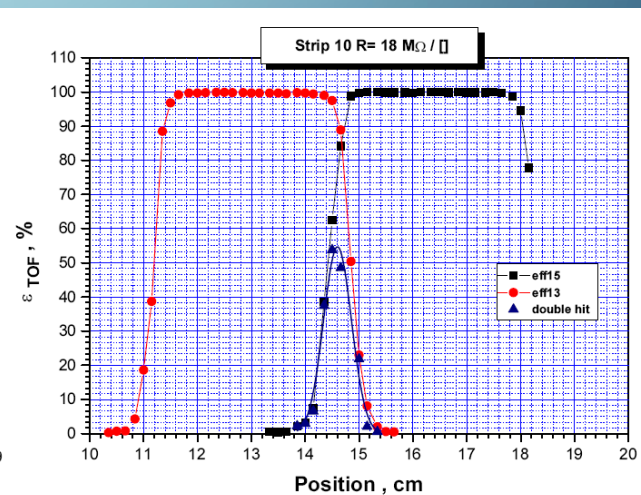
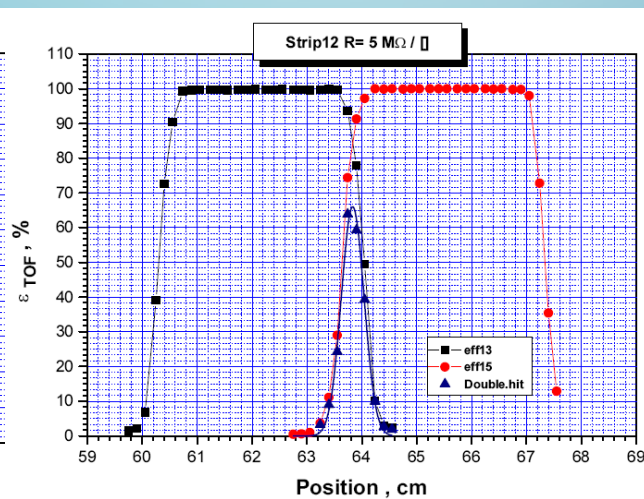
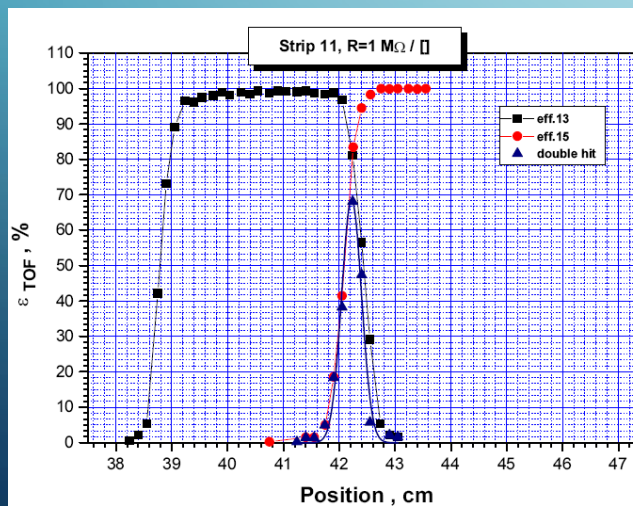
Резистивный слой для подачи напряжения



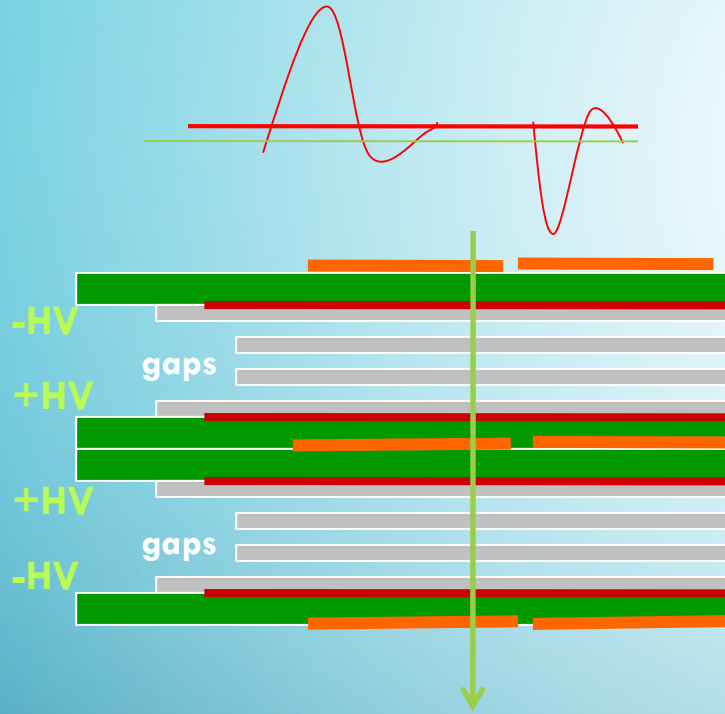
Вертикальное
сканирование 35
мм



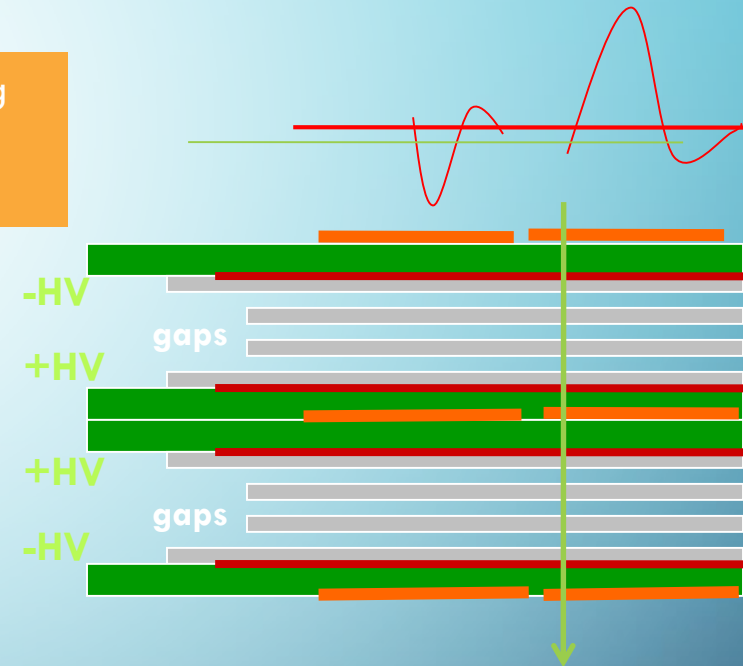
36



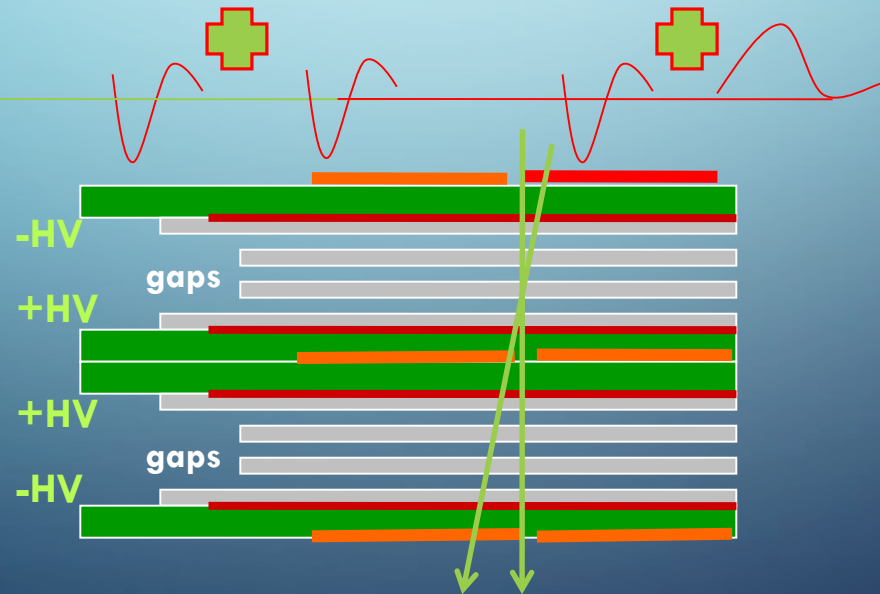
PROBLEM WITH HIGH CROSS-TALK LEVEL



Signal on neighboring pad has inversed polarity



For different particle trajectories signal can be sum of two signals of same polarity or direct and inversed polarities



Attempts to averaged time from a few pads/strips can even degrade PID performance

GLOBAL TIME RESOLUTION

$$\sigma^2_{\text{TOT}} = \sigma^2_{\text{MRPC}} + \sigma^2_{\text{TO}} + \sigma^2_{\text{CLK}} + \sigma^2_{\text{CLK-TRM}} + \sigma^2_{\text{CAL}}$$

MRPC
+
ELEC.
(50 ps)

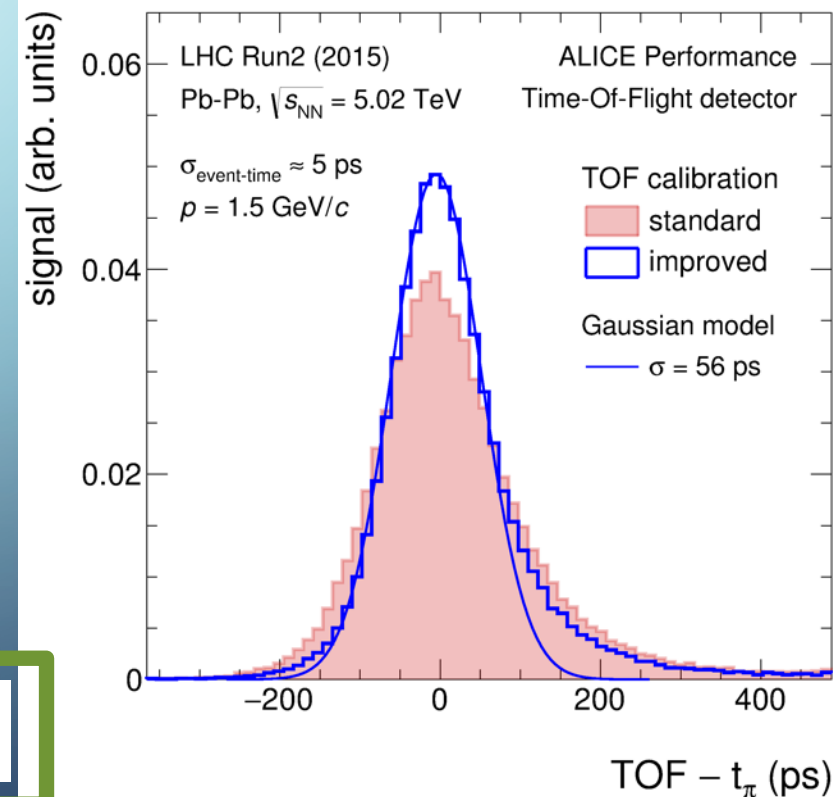
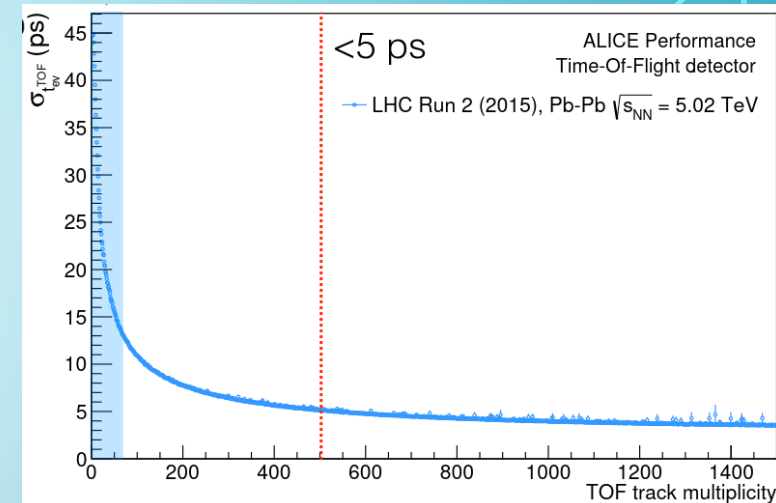
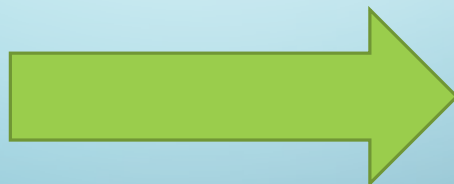
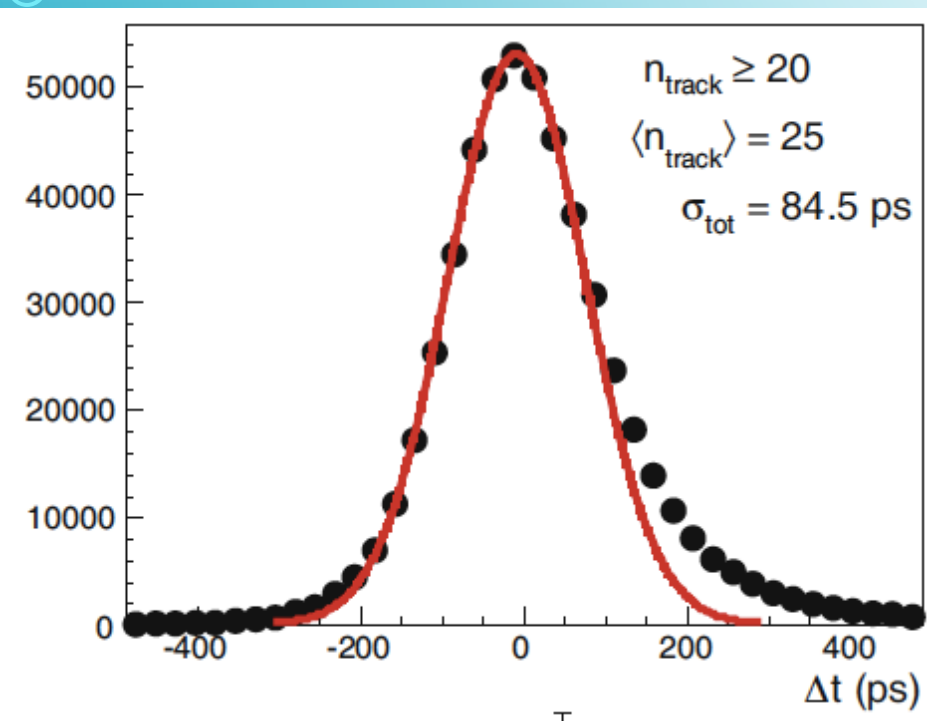
(50 ps)
For Pb-Pb
by TOF for
2000-3000
charged
particles
(5 - 10 ps)

Clock
from LHC
to crates
(15 ps)

(10 ps)

Different time delay
of different channels
(cable lengths and time
slewing) (30 ps)

ALICE TOF Time of flight spectrum



$$\sigma_{\text{TOF}}^2 = \sigma_{\text{MRPC}}^2 + \sigma_{\text{TDC}}^2 + \sigma_{\text{FEE}}^2 + \sigma_{\text{Clock}}^2 + \sigma_{\text{Cal}}^2$$